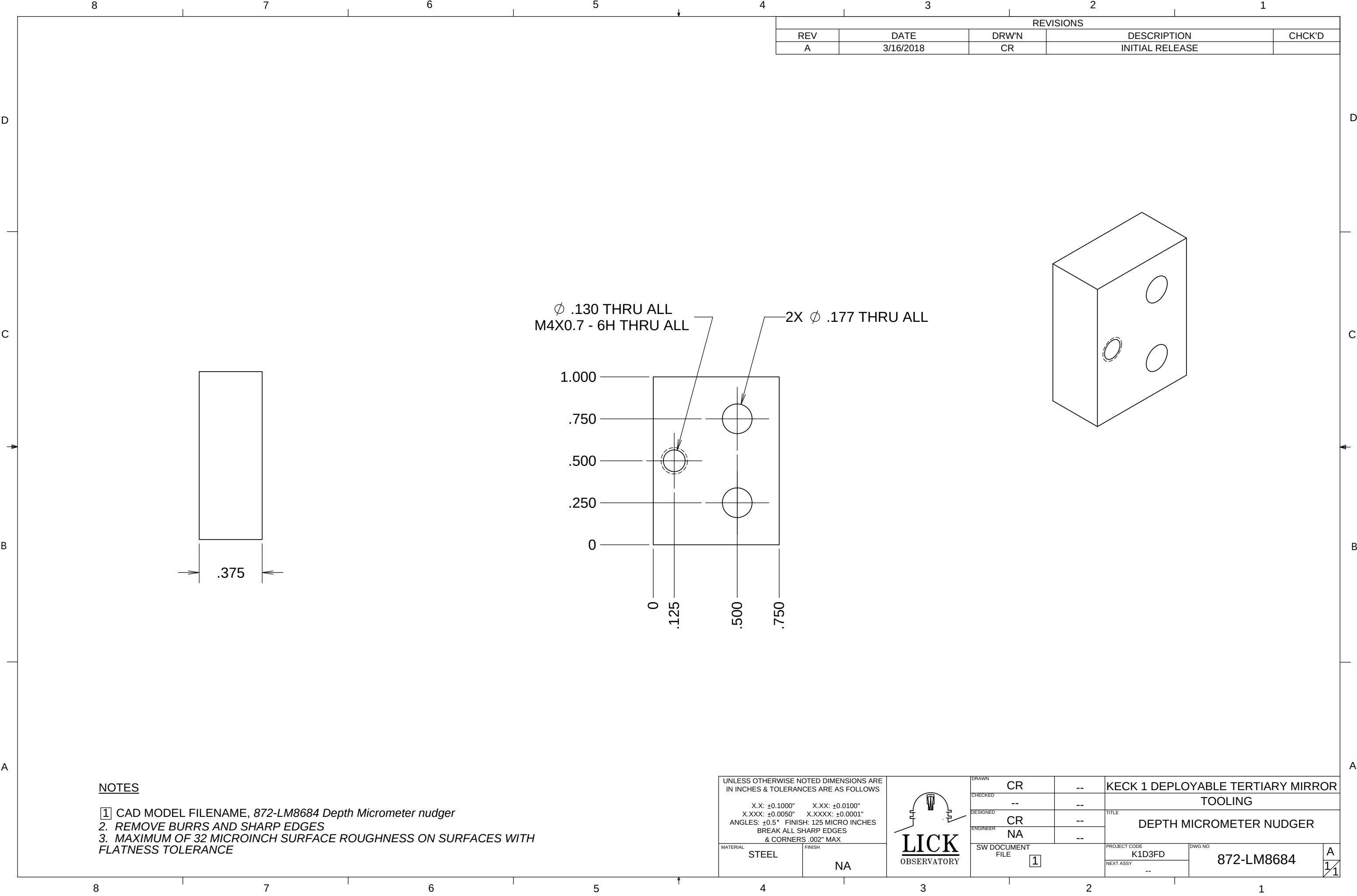




REVISIONS				
REV	DATE	DRW'N	DESCRIPTION	CHCK'D
A	3/16/2018	CR	INITIAL RELEASE	

NOTES

- 1 CAD MODEL FILENAME, 872-LM8684 Depth Micrometer nudger
2. REMOVE BURRS AND SHARP EDGES
3. MAXIMUM OF 32 MICROINCH SURFACE ROUGHNESS ON SURFACES WITH FLATNESS TOLERANCE

UNLESS OTHERWISE NOTED DIMENSIONS ARE IN INCHES & TOLERANCES ARE AS FOLLOWS	
X.X: ±0.1000" X.XX: ±0.0100" X.XXX: ±0.0050" X.XXXX: ±0.0001" ANGLES: ±0.5° FINISH: 125 MICRO INCHES BREAK ALL SHARP EDGES & CORNERS .002" MAX	
MATERIAL STEEL	FINISH NA



DRAWN CR	--	KECK 1 DEPLOYABLE TERTIARY MIRROR	
CHECKED --	--	TOOLING	
DESIGNED CR	--	TITLE DEPTH MICROMETER NUDGER	
ENGINEER NA	--		
SW DOCUMENT FILE 1		PROJECT CODE K1D3FD	DWG NO 872-LM8684
		NEXT ASSY --	A 1/1