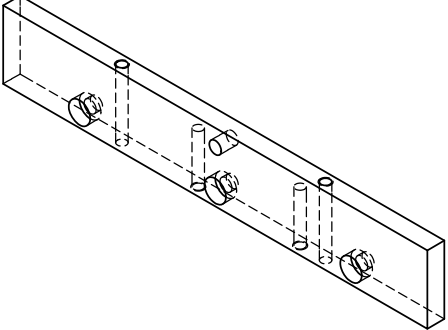
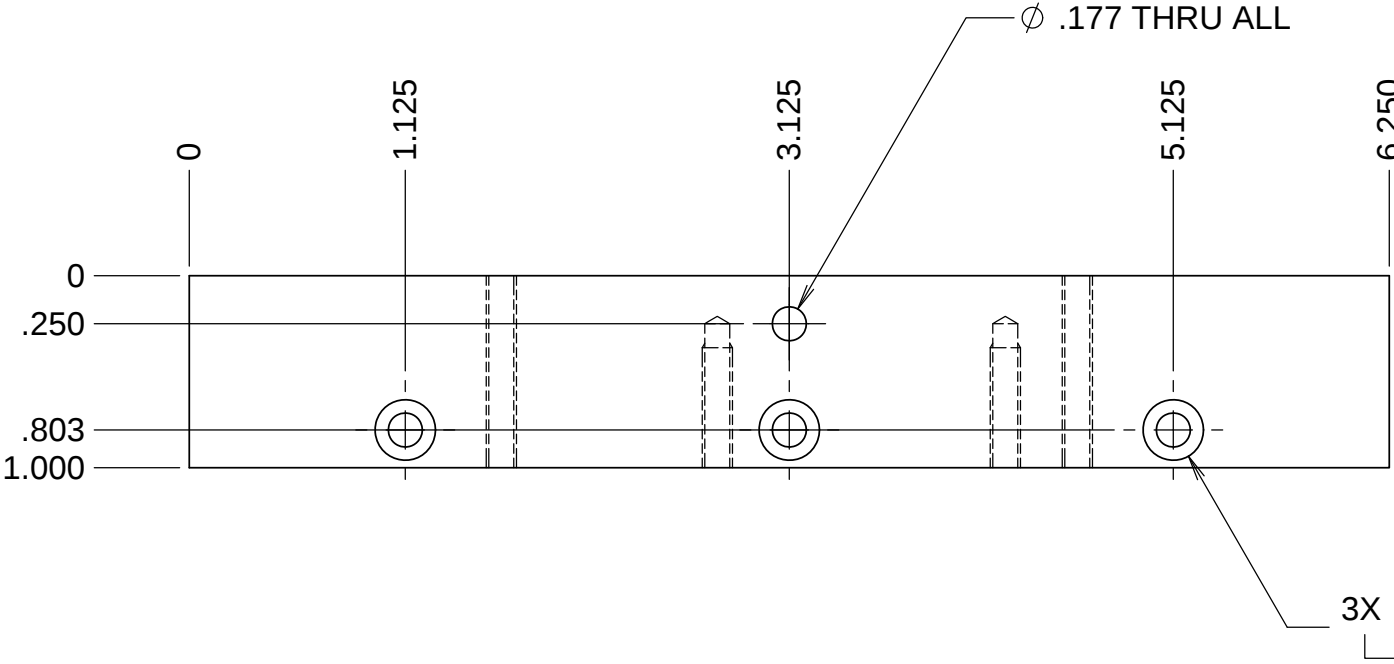


REVISIONS				
REV	DATE	DRW'N	DESCRIPTION	CHCK'D
A	3/16/2018	CR	INITIAL RELEASE	
B	4/12/2018	CR	ADDED 2 TAPPED HOLES	

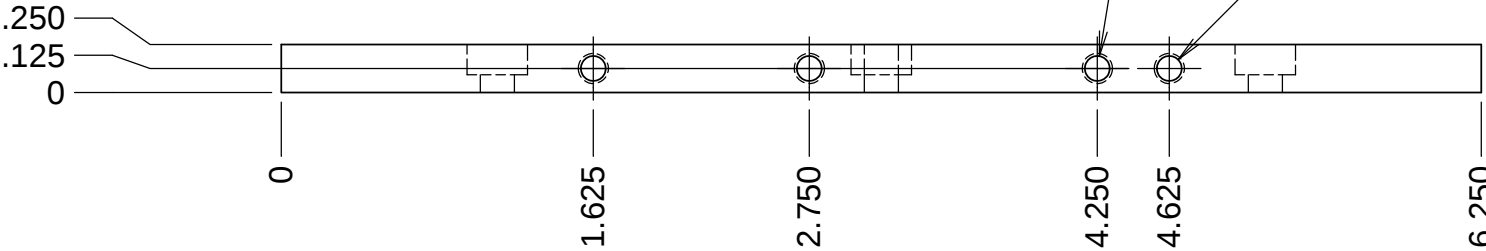


.0005

3X $\phi .177$ THRU ALL
 $\phi .315 \nabla .157$

2X $\phi .130 \nabla .750$
M4X0.7 - 6H $\nabla .625$
DRILL AND TAP THRU IF POSSIBLE

2X $\phi .130$ THRU ALL
M4X0.7 - 6H THRU ALL



NOTES

1. CAD MODEL FILENAME, 872-LM8682 Depth Micrometer Platform Top
2. REMOVE BURRS AND SHARP EDGES
3. MAXIMUM OF 32 MICROINCH SURFACE ROUGHNESS ON SURFACES WITH FLATNESS TOLERANCE

UNLESS OTHERWISE NOTED DIMENSIONS ARE IN INCHES & TOLERANCES ARE AS FOLLOWS	
X.X: $\pm 0.1000''$ X.XX: $\pm 0.0100''$ X.XXX: $\pm 0.0050''$ X.XXXX: $\pm 0.0001''$ ANGLES: $\pm 0.5^\circ$ FINISH: 125 MICRO INCHES BREAK ALL SHARP EDGES & CORNERS .002" MAX	
MATERIAL STEEL	FINISH NA



DRAWN CR	--	KECK 1 DEPLOYABLE TERTIARY MIRROR	
CHECKED --	--	TOOLING	
DESIGNED CR	--	TITLE DEPTH MICROMETER PLATFORM TOP	
ENGINEER NA	--		
SW DOCUMENT FILE 1		PROJECT CODE K1D3FD	DWG NO 872-LM8682
		NEXT ASSY --	B 1/1