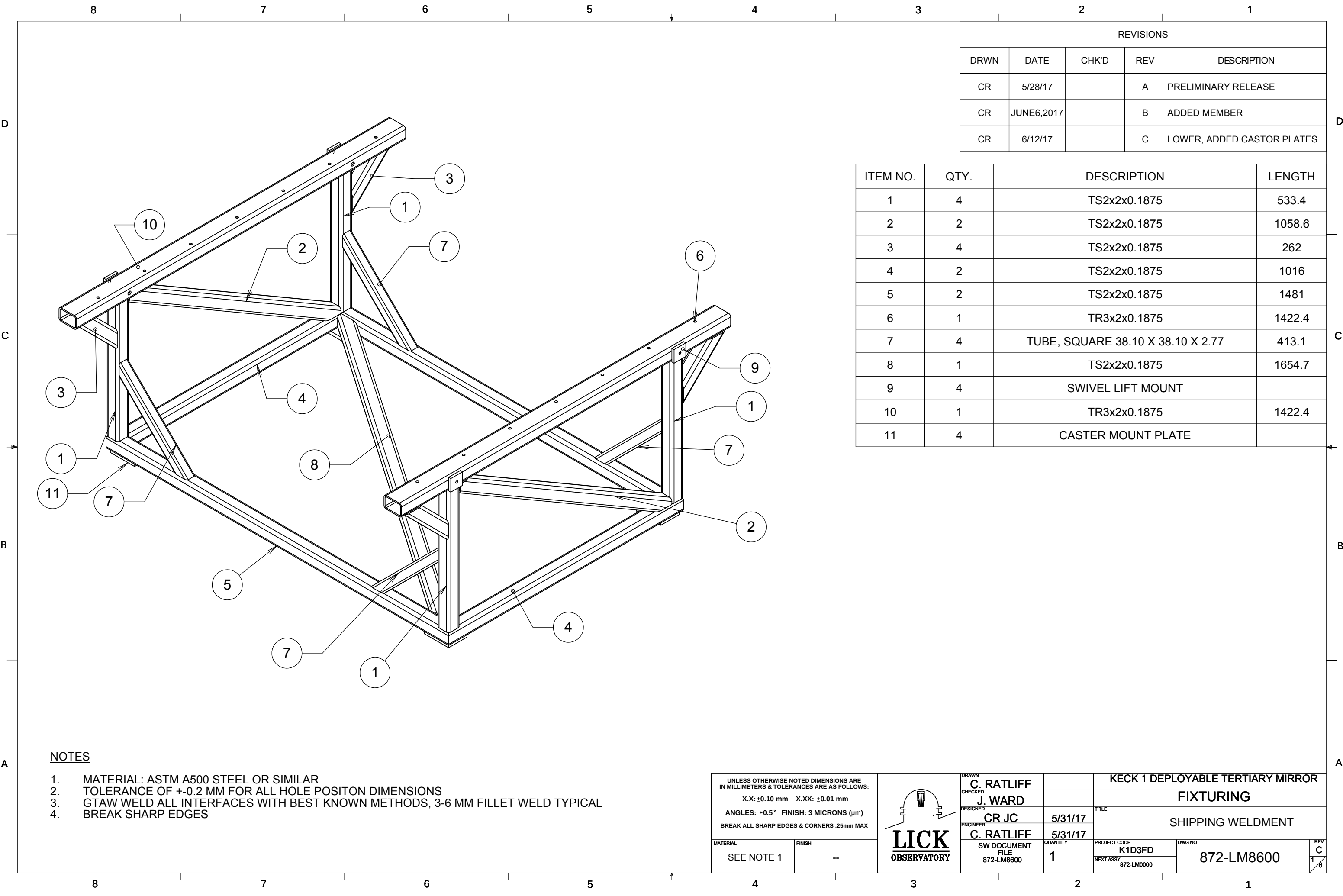
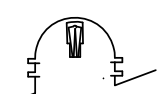


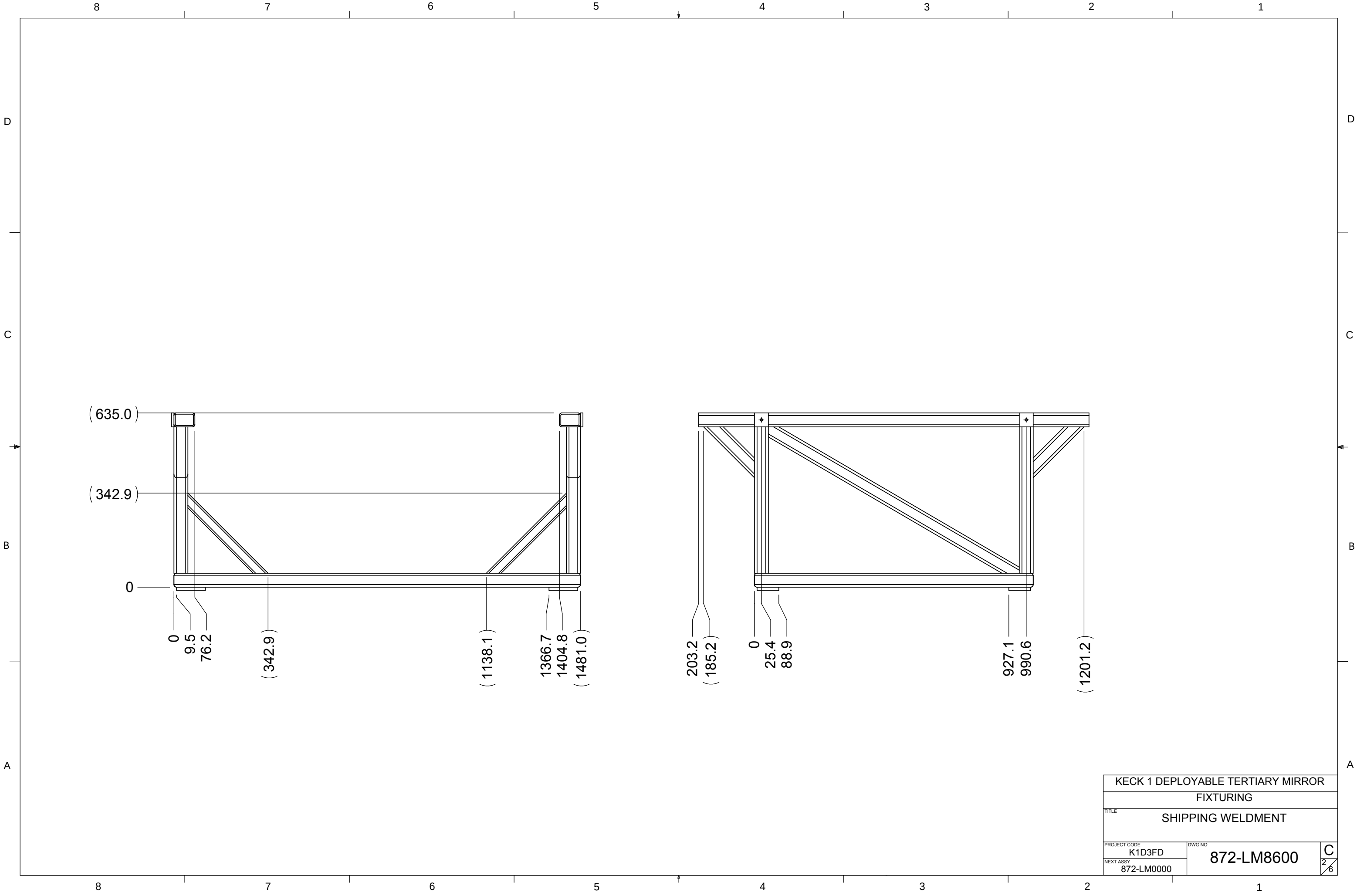


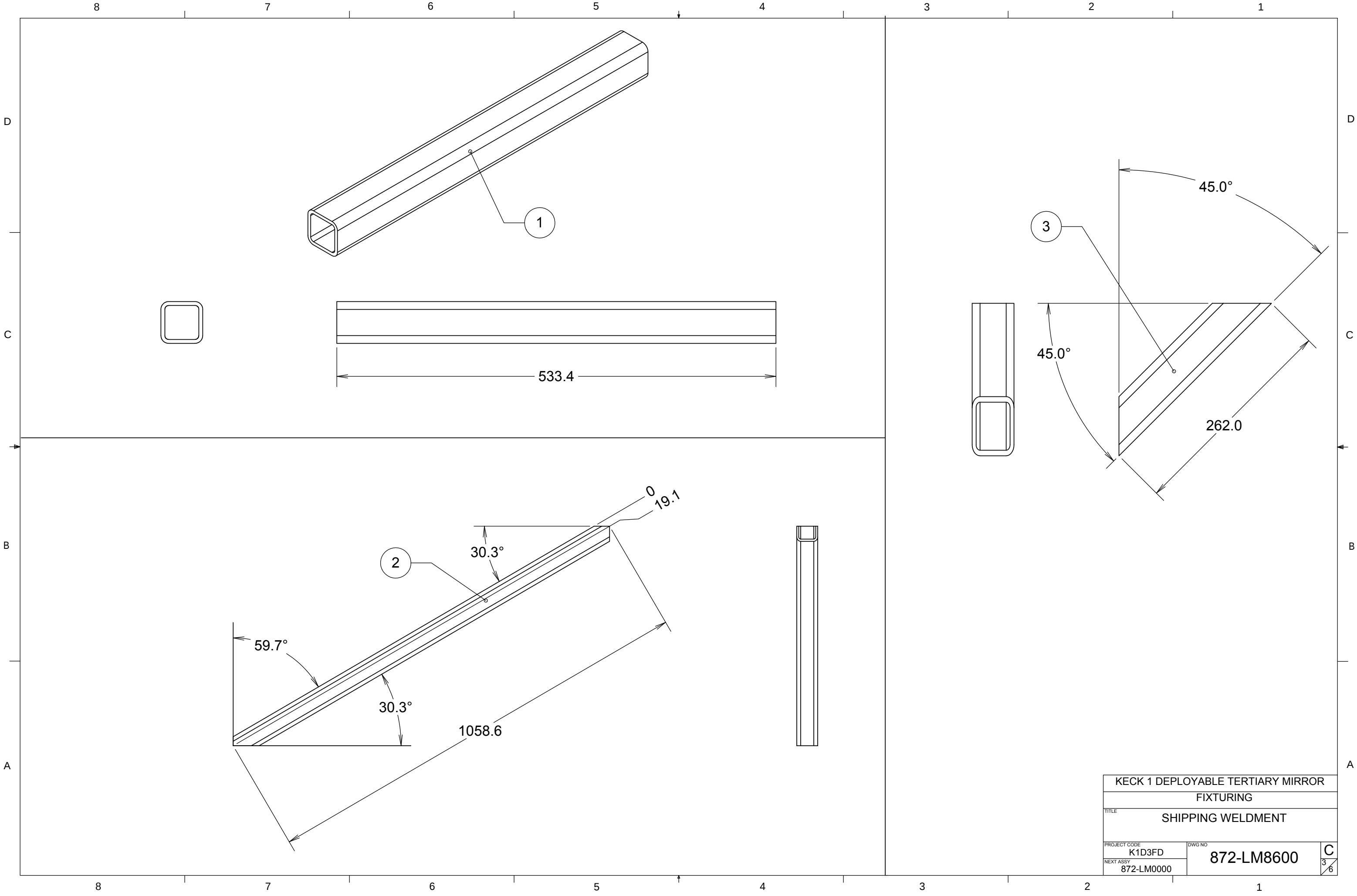
REVISIONS				
DRWN	DATE	CHK'D	REV	DESCRIPTION
CR	5/28/17		A	PRELIMINARY RELEASE
CR	JUNE6,2017		B	ADDED MEMBER
CR	6/12/17		C	LOWER, ADDED CASTOR PLATES

ITEM NO.	QTY.	DESCRIPTION	LENGTH
1	4	TS2x2x0.1875	533.4
2	2	TS2x2x0.1875	1058.6
3	4	TS2x2x0.1875	262
4	2	TS2x2x0.1875	1016
5	2	TS2x2x0.1875	1481
6	1	TR3x2x0.1875	1422.4
7	4	TUBE, SQUARE 38.10 X 38.10 X 2.77	413.1
8	1	TS2x2x0.1875	1654.7
9	4	SWIVEL LIFT MOUNT	
10	1	TR3x2x0.1875	1422.4
11	4	CASTER MOUNT PLATE	

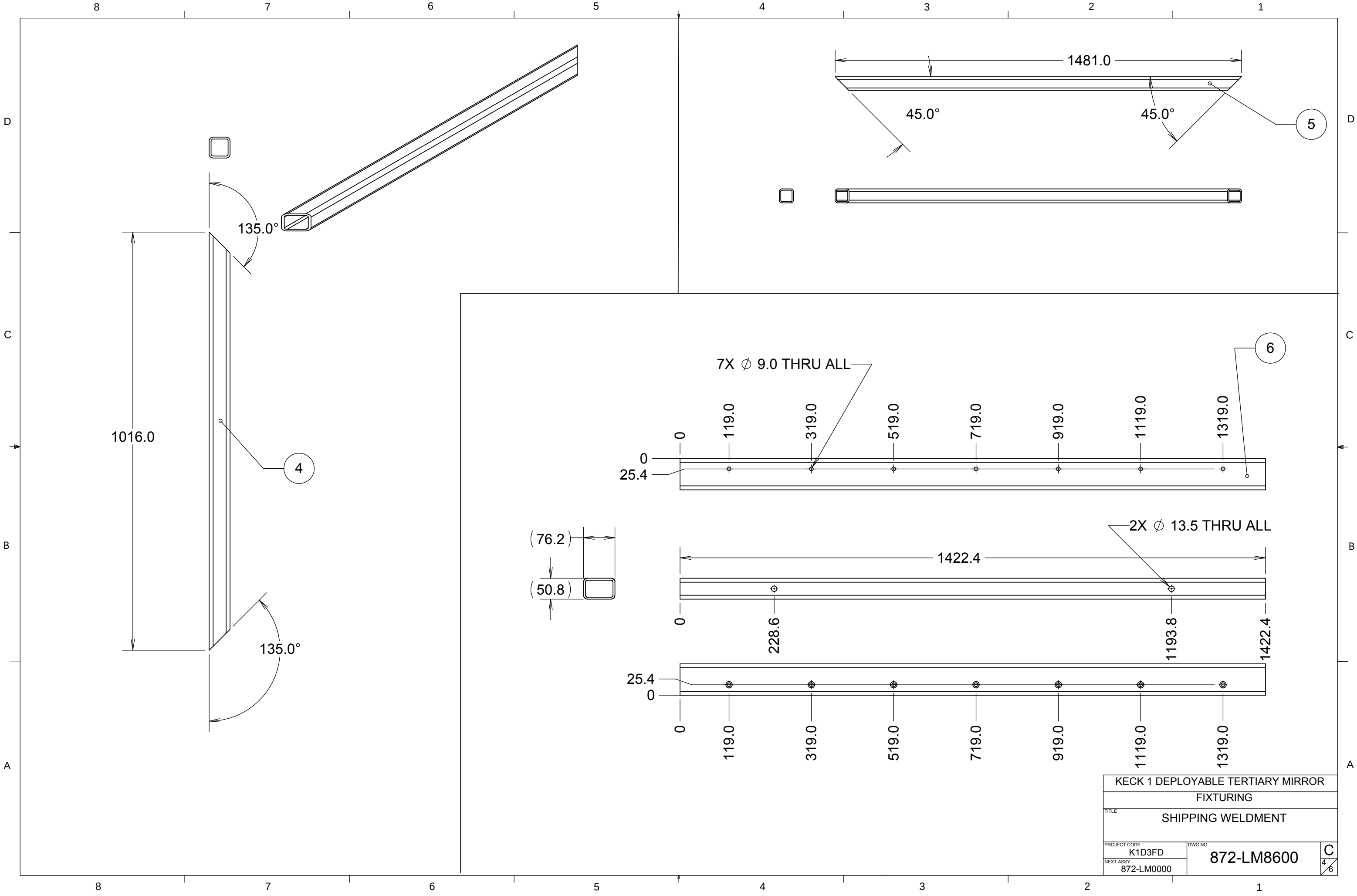
- NOTES
- MATERIAL: ASTM A500 STEEL OR SIMILAR
 - TOLERANCE OF +0.2 MM FOR ALL HOLE POSITON DIMENSIONS
 - GTAW WELD ALL INTERFACES WITH BEST KNOWN METHODS, 3-6 MM FILLET WELD TYPICAL
 - BREAK SHARP EDGES

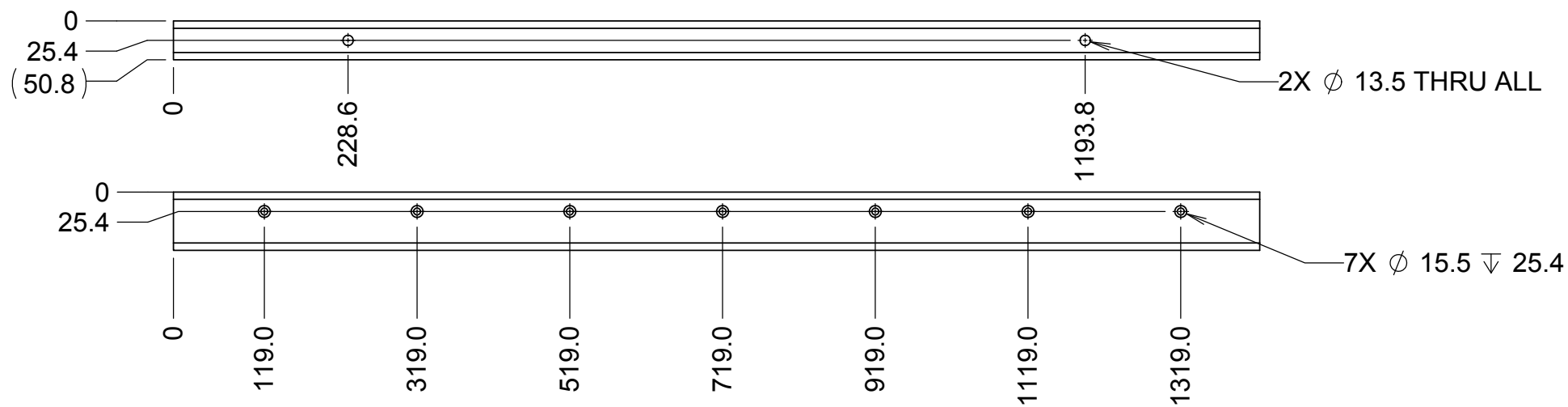
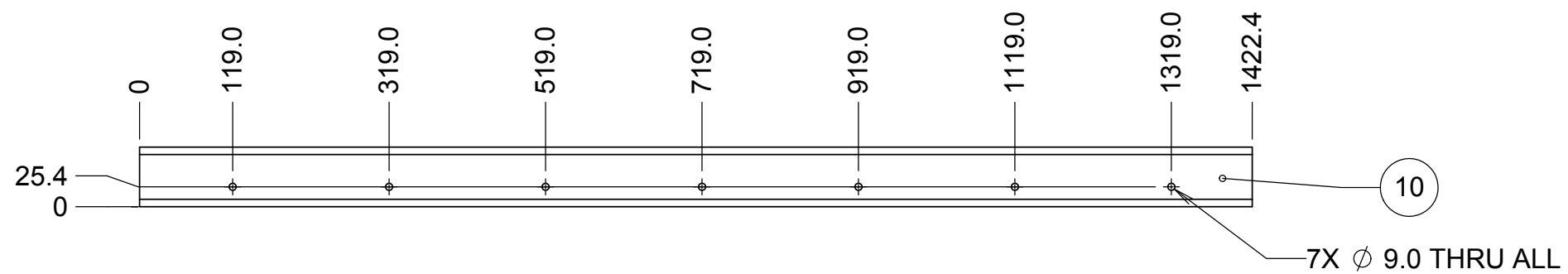
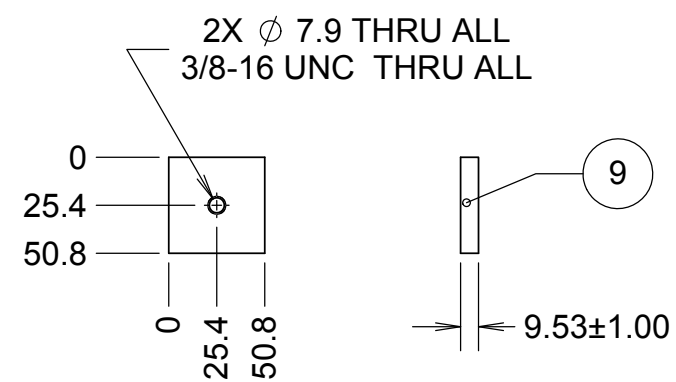
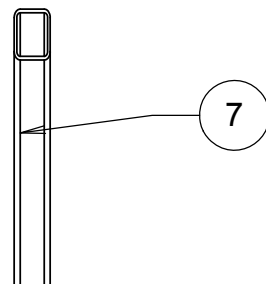
UNLESS OTHERWISE NOTED DIMENSIONS ARE IN MILLIMETERS & TOLERANCES ARE AS FOLLOWS: X.X:±0.10 mm X.XX: ±0.01 mm ANGLES: ±0.5° FINISH: 3 MICRONS (µm) BREAK ALL SHARP EDGES & CORNERS .25mm MAX			DRAWN C. RATLIFF		KECK 1 DEPLOYABLE TERTIARY MIRROR			
			CHECKED J. WARD		FIXTURING			
			DESIGNED CR JC		5/31/17		TITLE SHIPPING WELDMENT	
			ENGINEER C. RATLIFF		5/31/17			
MATERIAL	FINISH		SW DOCUMENT FILE 872-LM8600	QUANTITY 1	PROJECT CODE K1D3FD	DWG NO	REV	
SEE NOTE 1	--				NEXT ASSY 872-LM0000	872-LM8600	C	
							1/6	



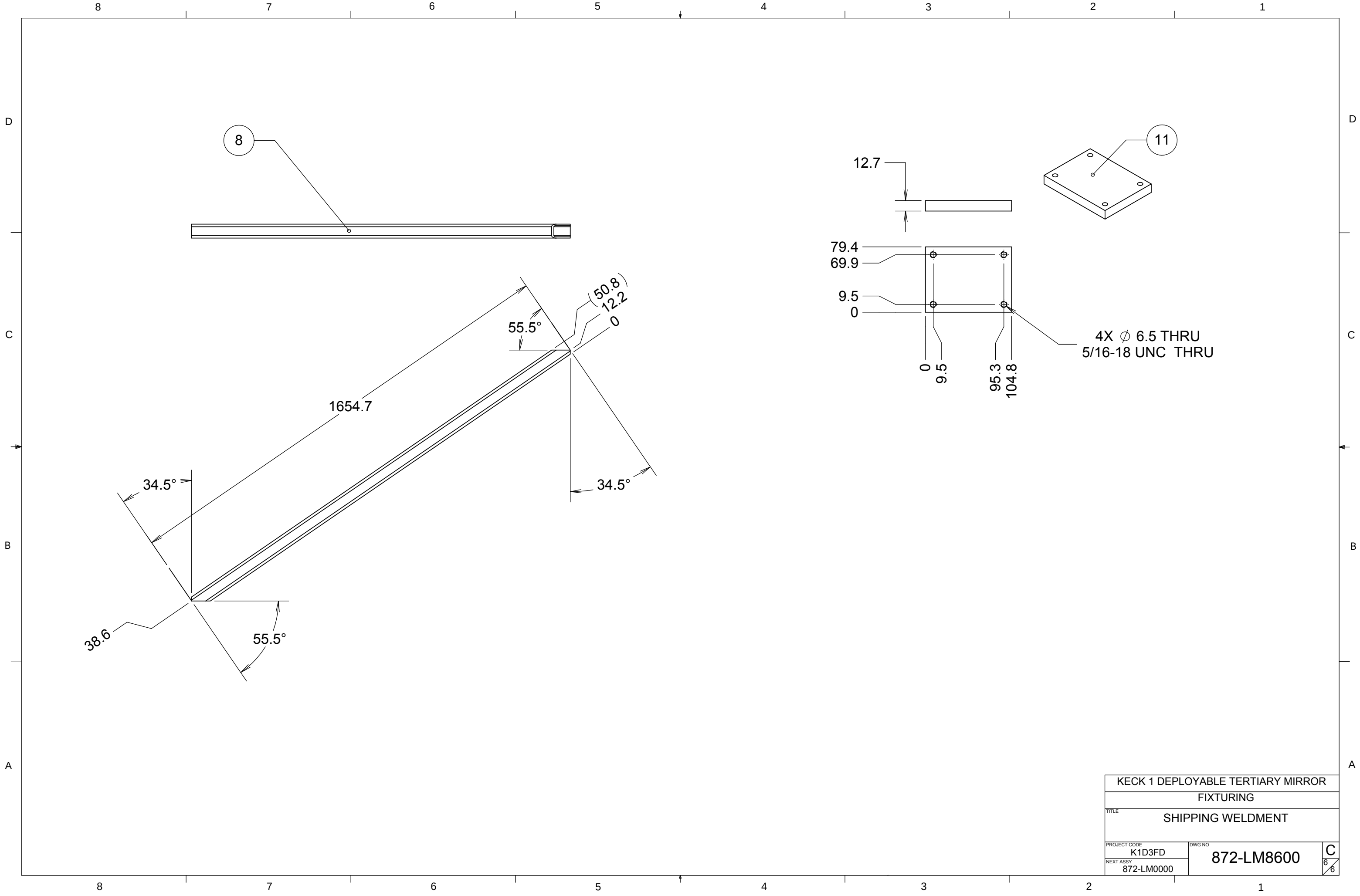


KECK 1 DEPLOYABLE TERTIARY MIRROR		
FIXTURING		
TITLE		
SHIPPING WELDMENT		
PROJECT CODE	DWG NO	
K1D3FD	872-LM8600	
NEXT ASSY	872-LM0000	





KECK 1 DEPLOYABLE TERTIARY MIRROR		
FIXTURING		
TITLE SHIPPING WELDMENT		
PROJECT CODE K1D3FD	DWG NO 872-LM8600	C
NEXT ASSY 872-LM0000		5/6



KECK 1 DEPLOYABLE TERTIARY MIRROR		
FIXTURING		
TITLE		
SHIPPING WELDMENT		
PROJECT CODE	DWG NO	
K1D3FD	872-LM8600	
NEXT ASSY	872-LM0000	

C
6/6