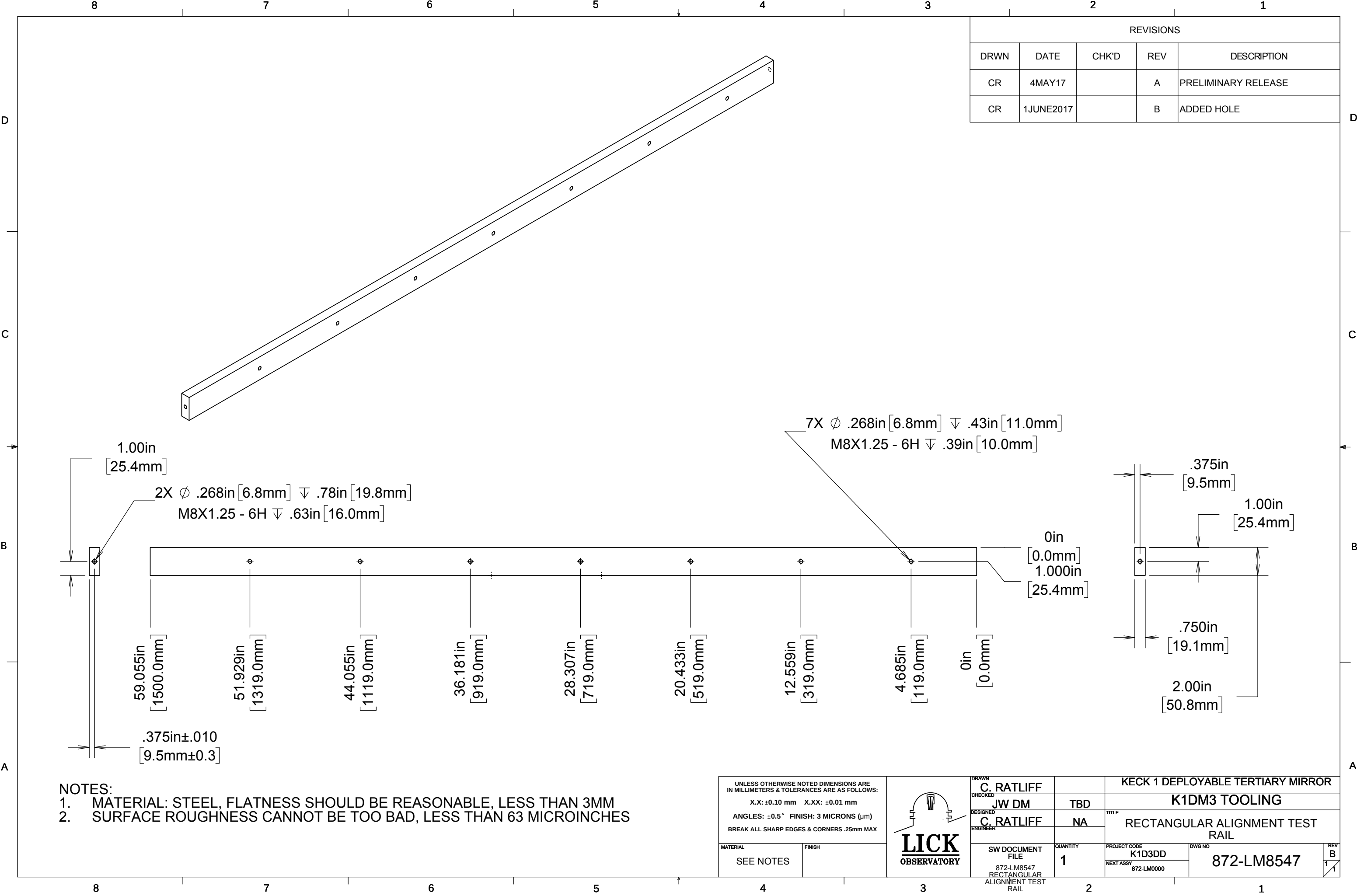




REVISIONS				
DRWN	DATE	CHK'D	REV	DESCRIPTION
CR	4MAY17		A	PRELIMINARY RELEASE
CR	1JUNE2017		B	ADDED HOLE

- NOTES:
- MATERIAL: STEEL, FLATNESS SHOULD BE REASONABLE, LESS THAN 3MM
 - SURFACE ROUGHNESS CANNOT BE TOO BAD, LESS THAN 63 MICROINCHES

UNLESS OTHERWISE NOTED DIMENSIONS ARE IN MILLIMETERS & TOLERANCES ARE AS FOLLOWS: X.X: ±0.10 mm X.XX: ±0.01 mm ANGLES: ±0.5° FINISH: 3 MICRONS (µm) BREAK ALL SHARP EDGES & CORNERS .25mm MAX	
MATERIAL	FINISH
SEE NOTES	



DRAWN C. RATLIFF		KECK 1 DEPLOYABLE TERTIARY MIRROR	
CHECKED JW DM	TBD	K1DM3 TOOLING	
DESIGNED C. RATLIFF	NA	TITLE RECTANGULAR ALIGNMENT TEST RAIL	
ENGINEER		PROJECT CODE K1D3DD	REV B
SW DOCUMENT FILE 872-LM8547 RECTANGULAR ALIGNMENT TEST RAIL	QUANTITY 1	NEXT ASSY 872-LM0000	DWG NO 872-LM8547