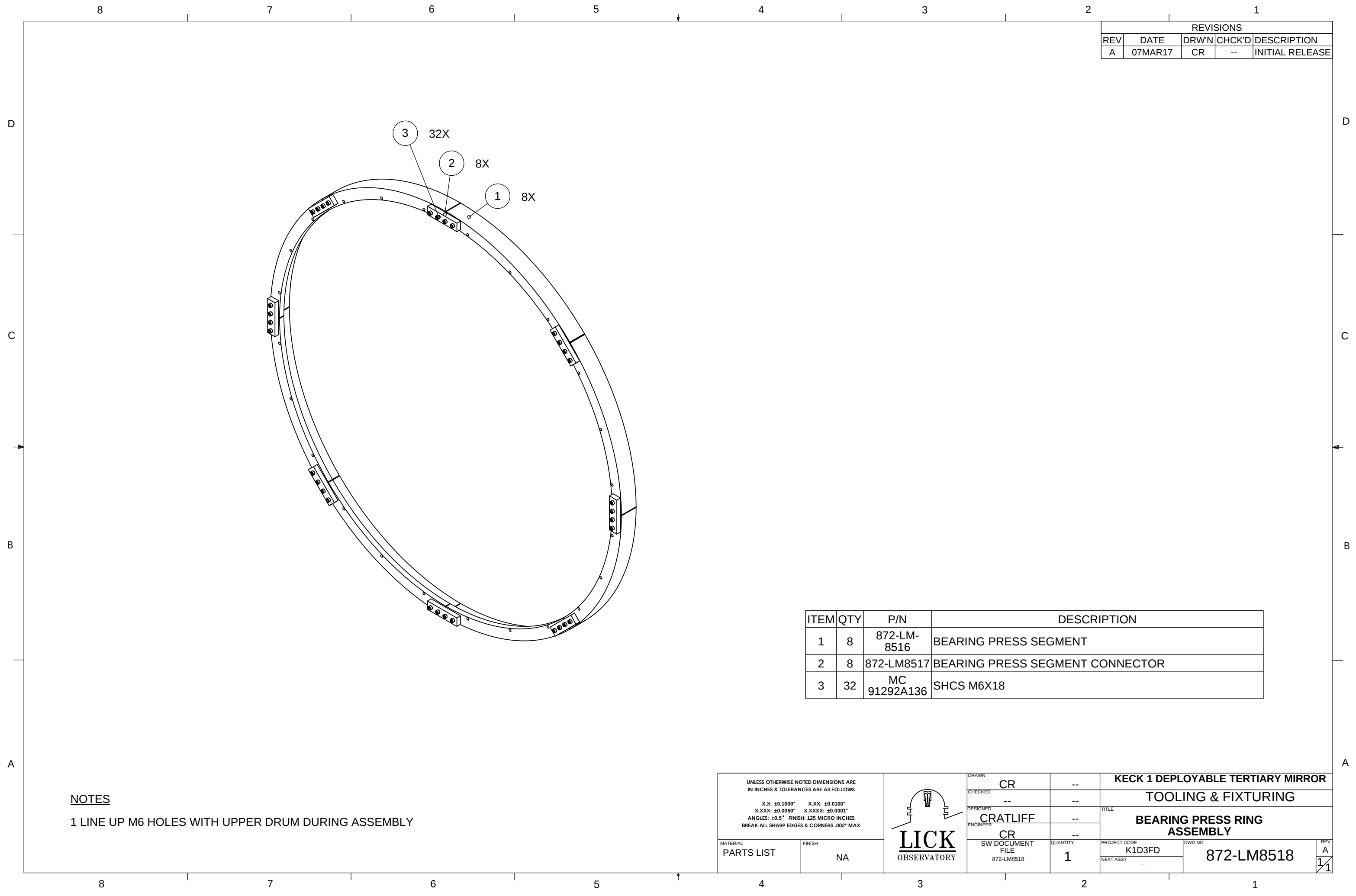




REVISIONS				
REV	DATE	DRW'N	CHCK'D	DESCRIPTION
A	07MAR17	CR	--	INITIAL RELEASE

ITEM	QTY	P/N	DESCRIPTION
1	8	872-LM-8516	BEARING PRESS SEGMENT
2	8	872-LM8517	BEARING PRESS SEGMENT CONNECTOR
3	32	MC 91292A136	SHCS M6X18

NOTES

1 LINE UP M6 HOLES WITH UPPER DRUM DURING ASSEMBLY

UNLESS OTHERWISE NOTED DIMENSIONS ARE IN INCHES & TOLERANCES ARE AS FOLLOWS

X.X: ±0.1000" X.XX: ±0.0100"
X.XXX: ±0.0050" X.XXXX: ±0.0001"
ANGLES: ±0.5° FINISH: 125 MICRO INCHES
BREAK ALL SHARP EDGES & CORNERS .002" MAX

LICK
OBSERVATORY

DRAWN	CR	--	KECK 1 DEPLOYABLE TERTIARY MIRROR	
CHECKED	--	--	TOOLING & FIXTURING	
DESIGNED	CRATLIFF	--	TITLE BEARING PRESS RING ASSEMBLY	
ENGINEER	CR	--		
MATERIAL	PARTS LIST	FINISH	NA	
SW DOCUMENT FILE	872-LM8518	QUANTITY	1	PROJECT CODE K1D3FD
		NEXT ASSY	--	DWG NO 872-LM8518
				REV A 1/1