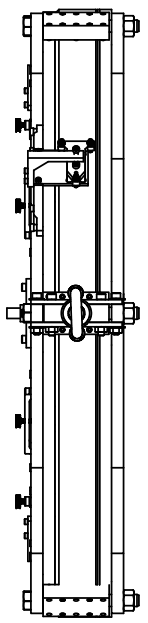
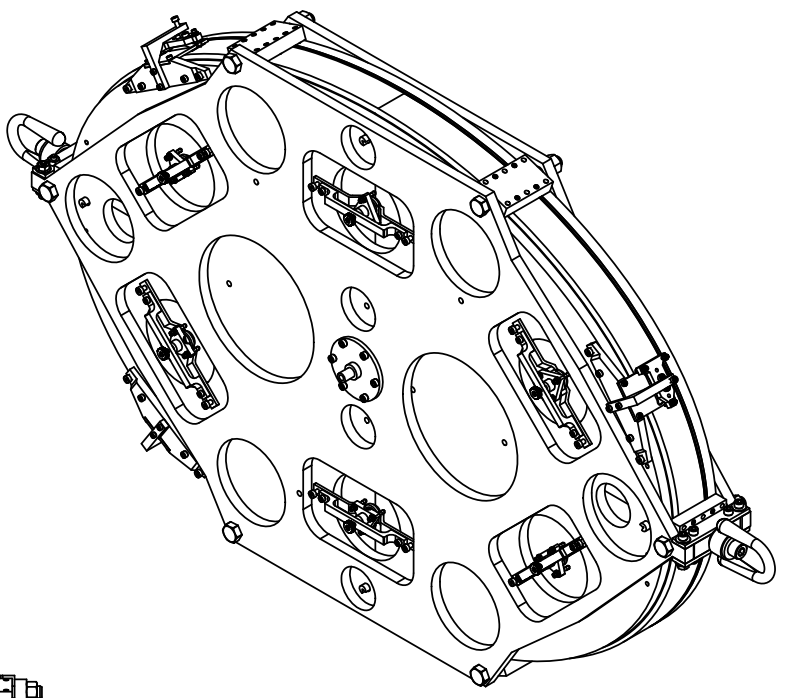
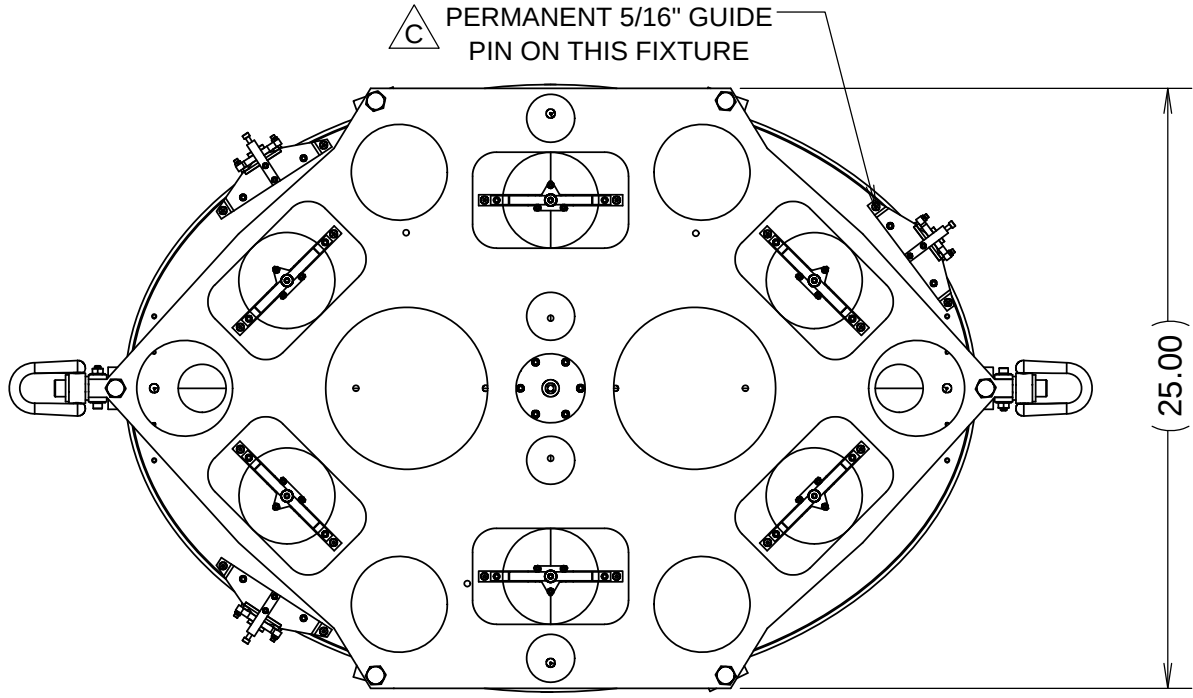
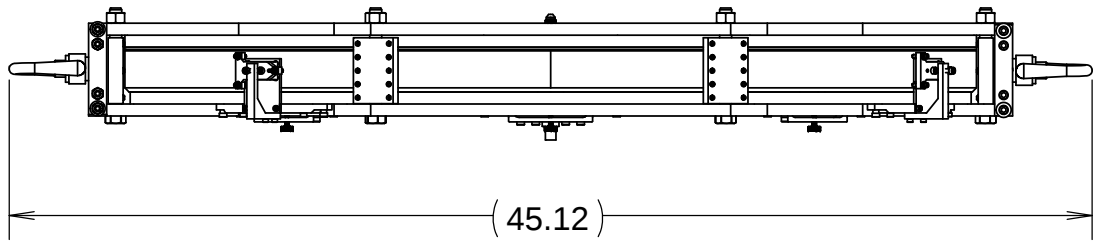


REVISIONS				
REV	DATE	DRW'N	CHCK'D	DESCRIPTION
A	--	GFC	--	INITIAL RELEASE
B	15JUL16	GFC	JW	ADDED NOTE 2
C	20OCT16	GFC	JW	NOTE ADDED
D	08MAR17	GFC	JW	ADDED PIN ITEM 12



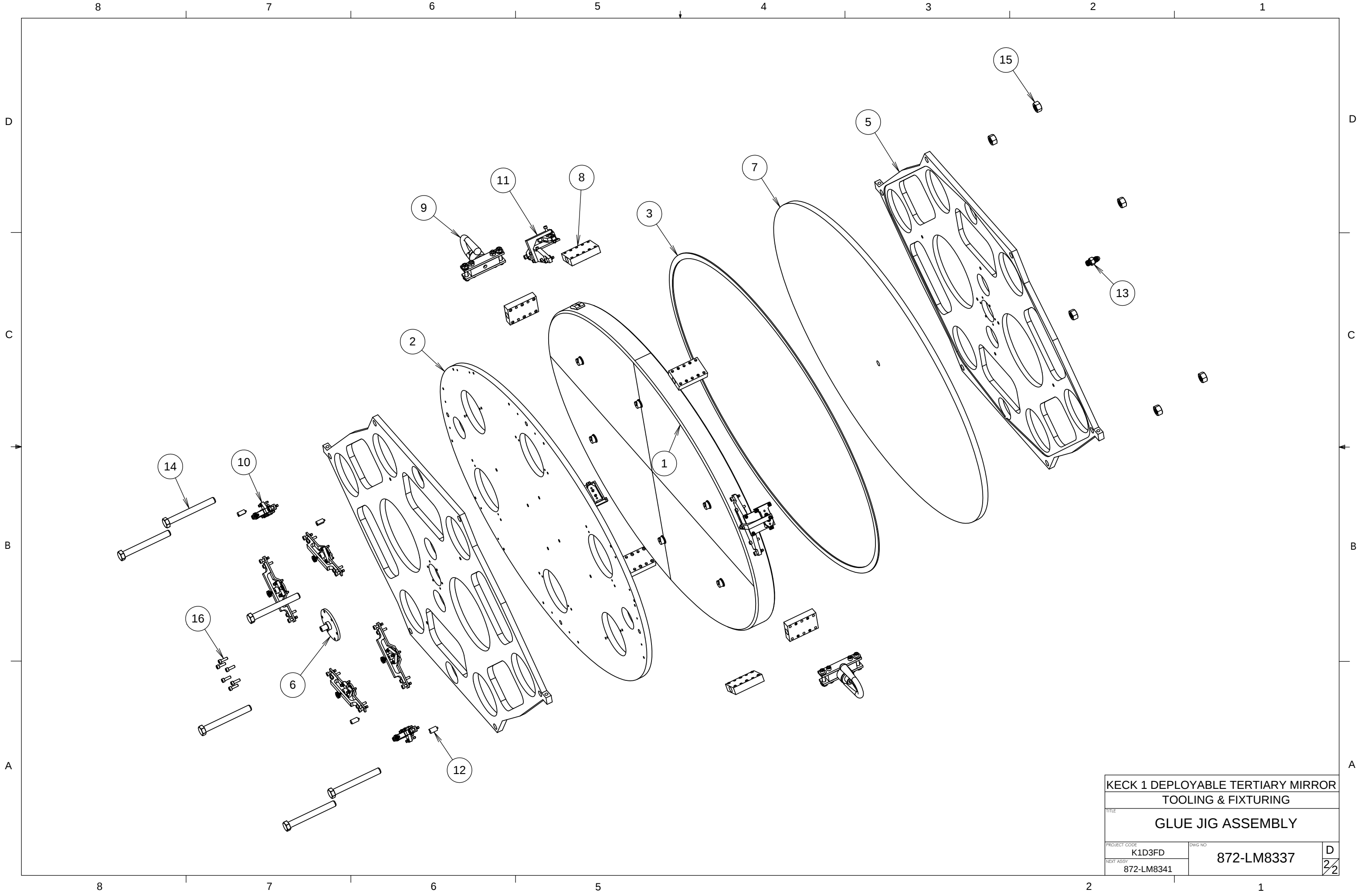
ITEM	QTY	P/N	DESCRIPTION
1	1	872-LM4100	MIRROR, BONDED
2	1	872-LM8312	BONDING TEMPLATE
3	1	872-LM8318	GASKET, GLUE JIG
4	1	872-LM8319	JIG PLATE
5	1	872-LM8319	JIG PLATE (WITH RELIEF)
6	1	872-LM8324	SHAFT PLATE
7	1	872-LM8330	MIRROR COVER PLATE
8	6	872-LM8333	LATERAL POST ASSEMBLY
9	2	872-LM8334	HOIST RING ASSEMBLY
10	6	872-LM8335	AXIAL GLUE JIG ASSEMBLY
11	3	872-LM8336	LATERAL GLUE JIG ASSEMBLY
12	4	872-LM8349	SIGHT PIN
13	1	H/W	STRT ADAPTER, 37 FLARED 1/4" MALE X 7/16-20 UNF MALE
14	6	H/W	HEX HEAD CAP SCREW, 1/2-13, 4.5 IN LNG
15	6	H/W	HEX NUT, 1/2-13
16	6	H/W	SHCS, 10-32 X 5/8

NOTES

- 1 APPROXIMATE WEIGHT, 182 LBS
- 2 POSITION JIG PLATE (ITEM 5) WITH RELIEF FACING MIRROR, SEE SHEET 2

UNLESS OTHERWISE NOTED DIMENSIONS ARE IN INCHES & TOLERANCES ARE AS FOLLOWS	
X.X: ±0.1000"	X.XX: ±0.0100"
X.XXX: ±0.0050"	X.XXXX: ±0.0001"
ANGLES: ±0.5° FINISH: 125 MICRO INCHES BREAK ALL SHARP EDGES & CORNERS .002" MAX	
PARTS LIST	NA

	DRAWN	CABAK	--	KECK 1 DEPLOYABLE TERTIARY MIRROR		
	CHECKED	--	--	TOOLING & FIXTURING		
	DESIGNED	CABAK	--	TITLE GLUE JIG ASSEMBLY		
	ENGINEER	CABAK	--			
			--			
	SW DOCUMENT FILE			PROJECT CODE	DWG NO	D 1/2
872-LM8337 Glue Jig Assy			K1D3FD	872-LM8337		
			NEXT ASSY			
			872-LM8341			



KECK 1 DEPLOYABLE TERTIARY MIRROR			
TOOLING & FIXTURING			
TITLE			
GLUE JIG ASSEMBLY			
PROJECT CODE		DWG NO	
K1D3FD		872-LM8337	
NEXT ASSY		D	
872-LM8341		2/2	