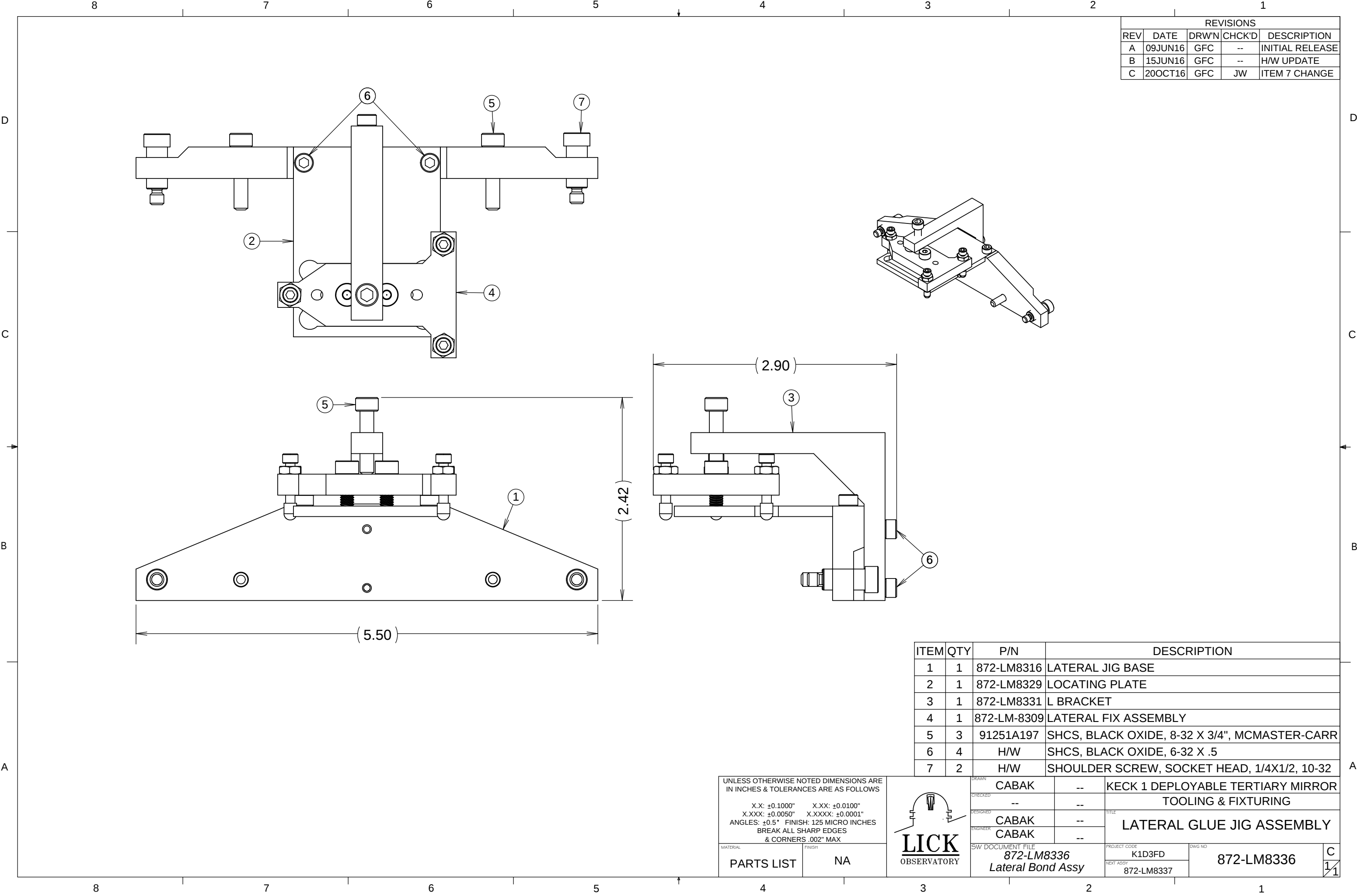




REVISIONS				
REV	DATE	DRW'N	CHCK'D	DESCRIPTION
A	09JUN16	GFC	--	INITIAL RELEASE
B	15JUN16	GFC	--	H/W UPDATE
C	20OCT16	GFC	JW	ITEM 7 CHANGE

ITEM	QTY	P/N	DESCRIPTION
1	1	872-LM8316	LATERAL JIG BASE
2	1	872-LM8329	LOCATING PLATE
3	1	872-LM8331	L BRACKET
4	1	872-LM-8309	LATERAL FIX ASSEMBLY
5	3	91251A197	SHCS, BLACK OXIDE, 8-32 X 3/4", MCMaster-CARR
6	4	H/W	SHCS, BLACK OXIDE, 6-32 X .5
7	2	H/W	SHOULDER SCREW, SOCKET HEAD, 1/4X1/2, 10-32

UNLESS OTHERWISE NOTED DIMENSIONS ARE IN INCHES & TOLERANCES ARE AS FOLLOWS	
X.X: ±0.1000"	X.XX: ±0.0100"
X.XXX: ±0.0050"	X.XXXX: ±0.0001"
ANGLES: ±0.5° FINISH: 125 MICRO INCHES BREAK ALL SHARP EDGES & CORNERS .002" MAX	
MATERIAL	FINISH
PARTS LIST	NA

	DRAWN	CABAK	--	KECK 1 DEPLOYABLE TERTIARY MIRROR		
	CHECKED	--	--	TOOLING & FIXTURING		
	DESIGNED	CABAK	--	TITLE LATERAL GLUE JIG ASSEMBLY		
	ENGINEER	CABAK	--			
	SW DOCUMENT FILE		PROJECT CODE		DWG NO	C
872-LM8336 <i>Lateral Bond Assy</i>		K1D3FD		872-LM8336	1/1	
		NEXT ASSY 872-LM8337				