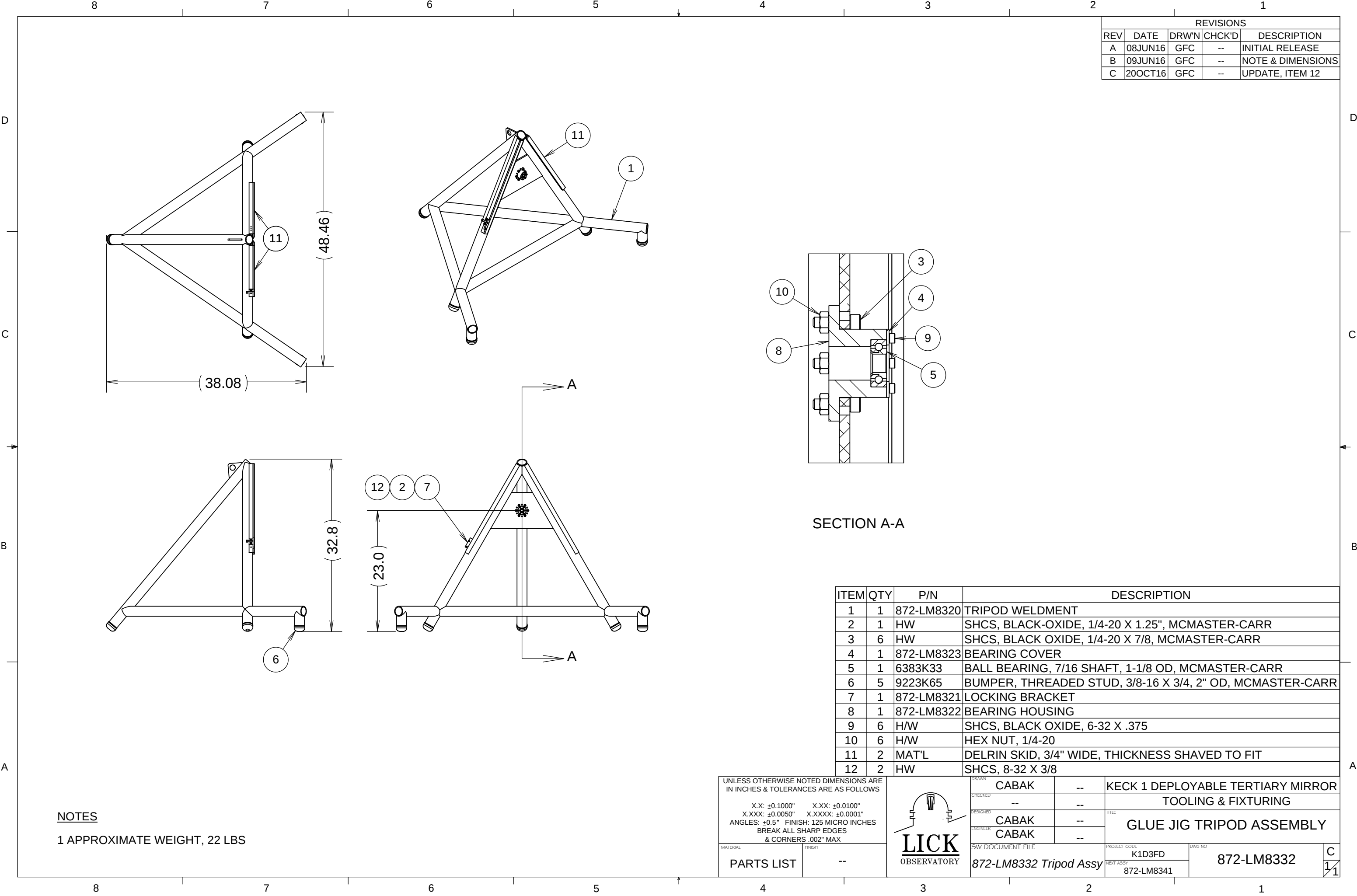




REVISIONS				
REV	DATE	DRW'N	CHCK'D	DESCRIPTION
A	08JUN16	GFC	--	INITIAL RELEASE
B	09JUN16	GFC	--	NOTE & DIMENSIONS
C	20OCT16	GFC	--	UPDATE, ITEM 12

SECTION A-A

ITEM	QTY	P/N	DESCRIPTION
1	1	872-LM8320	TRIPOD WELDMENT
2	1	HW	SHCS, BLACK-OXIDE, 1/4-20 X 1.25", MCMASTER-CARR
3	6	HW	SHCS, BLACK OXIDE, 1/4-20 X 7/8, MCMASTER-CARR
4	1	872-LM8323	BEARING COVER
5	1	6383K33	BALL BEARING, 7/16 SHAFT, 1-1/8 OD, MCMASTER-CARR
6	5	9223K65	BUMPER, THREADED STUD, 3/8-16 X 3/4, 2" OD, MCMASTER-CARR
7	1	872-LM8321	LOCKING BRACKET
8	1	872-LM8322	BEARING HOUSING
9	6	H/W	SHCS, BLACK OXIDE, 6-32 X .375
10	6	H/W	HEX NUT, 1/4-20
11	2	MAT'L	DELFIN SKID, 3/4" WIDE, THICKNESS SHAVED TO FIT
12	2	HW	SHCS, 8-32 X 3/8

NOTES
1 APPROXIMATE WEIGHT, 22 LBS

UNLESS OTHERWISE NOTED DIMENSIONS ARE IN INCHES & TOLERANCES ARE AS FOLLOWS X.X: ±0.1000" X.XX: ±0.0100" X.XXX: ±0.0050" X.XXXX: ±0.0001" ANGLES: ±0.5° FINISH: 125 MICRO INCHES BREAK ALL SHARP EDGES & CORNERS .002" MAX	
PARTS LIST	--



DRAWN CABAK	--	KECK 1 DEPLOYABLE TERTIARY MIRROR	
CHECKED --	--	TOOLING & FIXTURING	
DESIGNED CABAK	--	TITLE GLUE JIG TRIPOD ASSEMBLY	
ENGINEER CABAK	--		
SW DOCUMENT FILE 872-LM8332 Tripod Assy		PROJECT CODE K1D3FD	DWG NO 872-LM8332
		NEXT ASSY 872-LM8341	