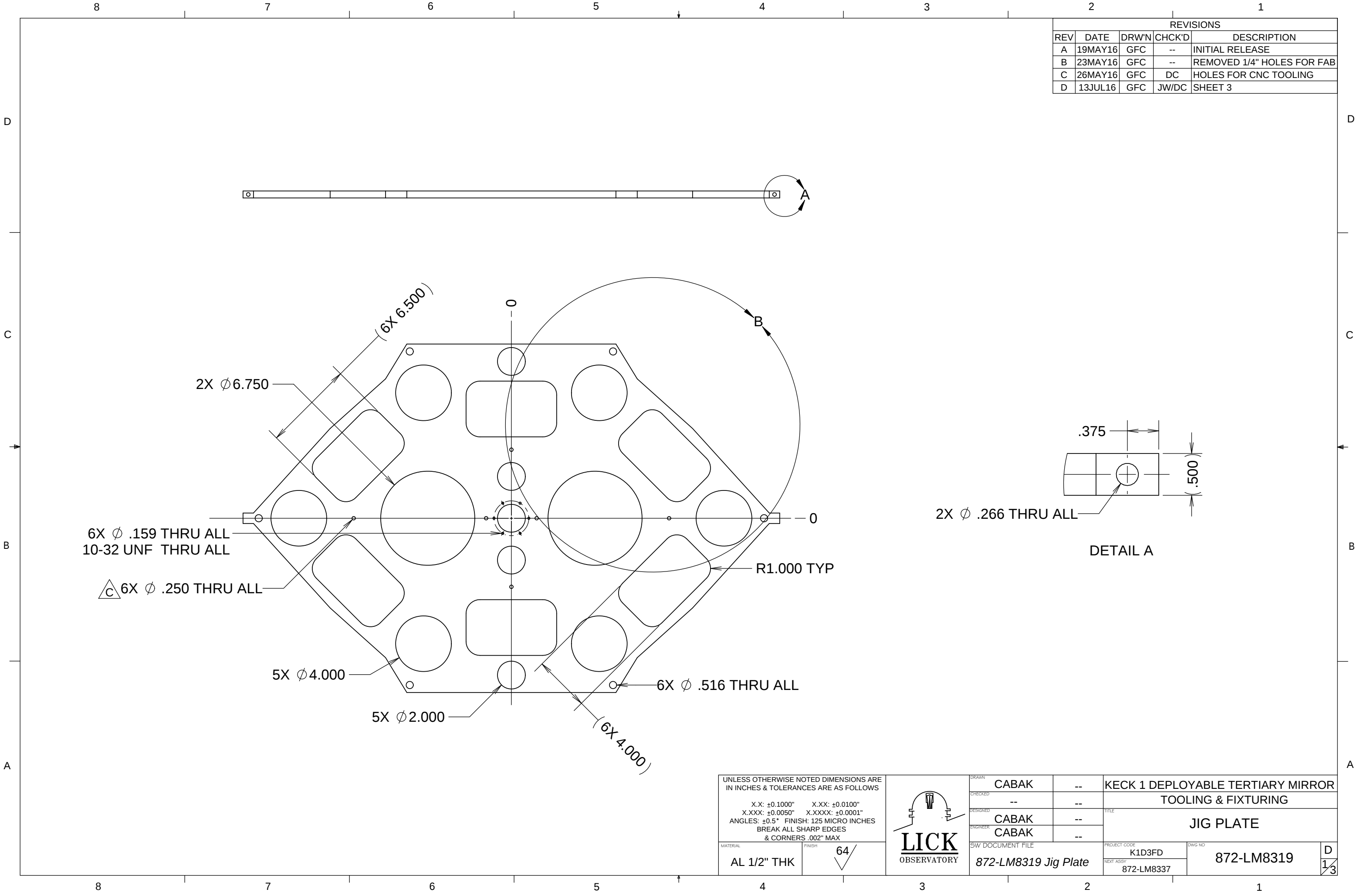


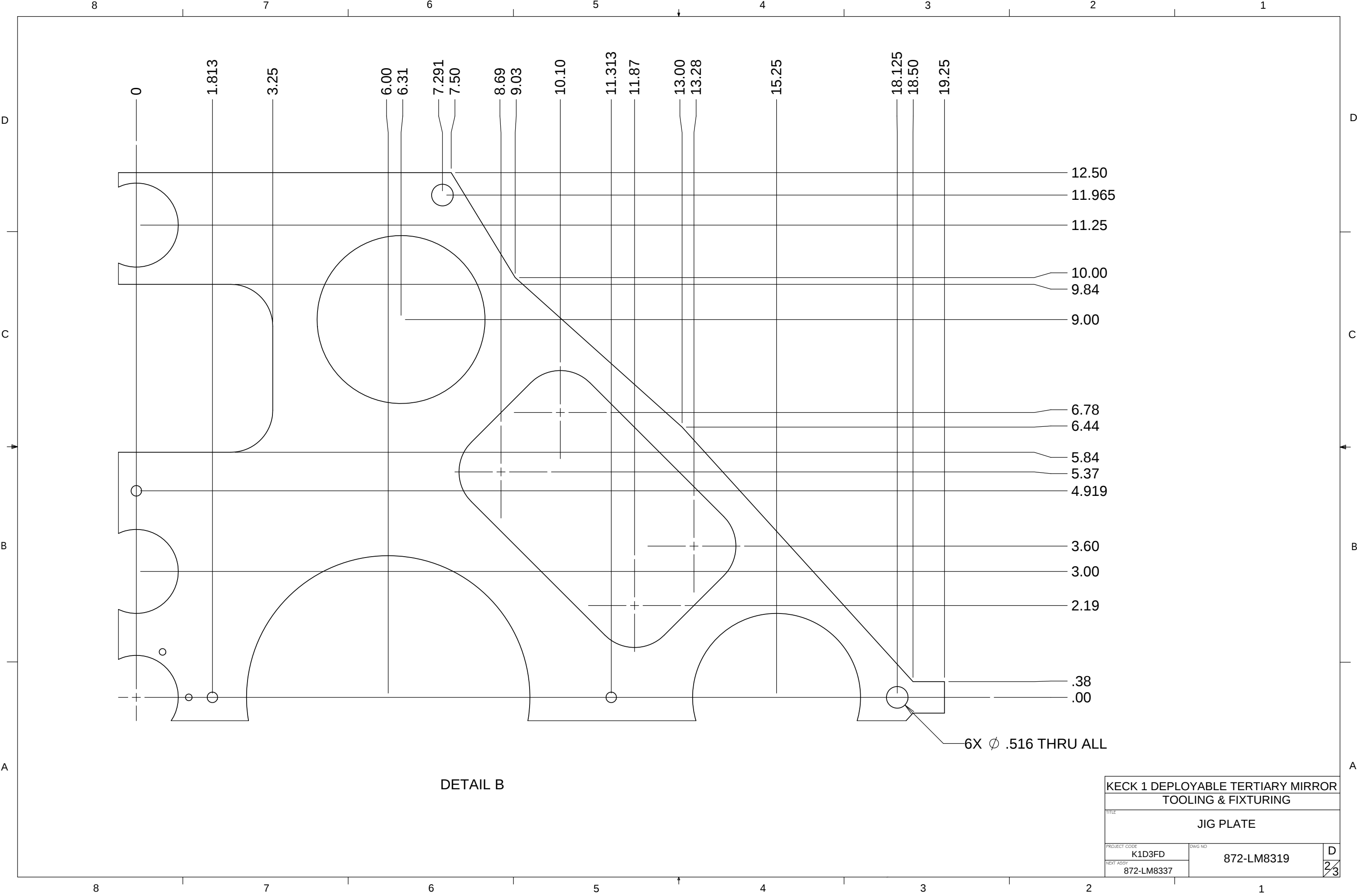


REVISIONS				
REV	DATE	DRW'N	CHCK'D	DESCRIPTION
A	19MAY16	GFC	--	INITIAL RELEASE
B	23MAY16	GFC	--	REMOVED 1/4" HOLES FOR FAB
C	26MAY16	GFC	DC	HOLES FOR CNC TOOLING
D	13JUL16	GFC	JW/DC	SHEET 3

UNLESS OTHERWISE NOTED DIMENSIONS ARE IN INCHES & TOLERANCES ARE AS FOLLOWS	
X.X: ±0.1000"	X.XX: ±0.0100"
X.XXX: ±0.0050"	X.XXXX: ±0.0001"
ANGLES: ±0.5° FINISH: 125 MICRO INCHES BREAK ALL SHARP EDGES & CORNERS .002" MAX	
MATERIAL	FINISH
AL 1/2" THK	64/



DRAWN	CABAK	--	KECK 1 DEPLOYABLE TERTIARY MIRROR	
CHECKED	--	--	TOOLING & FIXTURING	
DESIGNED	CABAK	--	JIG PLATE	
ENGINEER	CABAK	--		
SW DOCUMENT FILE		PROJECT CODE	DWG NO	D 1/3
872-LM8319 Jig Plate		K1D3FD	872-LM8337	
		NEXT ASSY	872-LM8337	



DETAIL B

KECK 1 DEPLOYABLE TERTIARY MIRROR		
TOOLING & FIXTURING		
TITLE		
JIG PLATE		
PROJECT CODE	DWG NO	D
K1D3FD	872-LM8319	
NEXT ASSY		
872-LM8337		2/3

