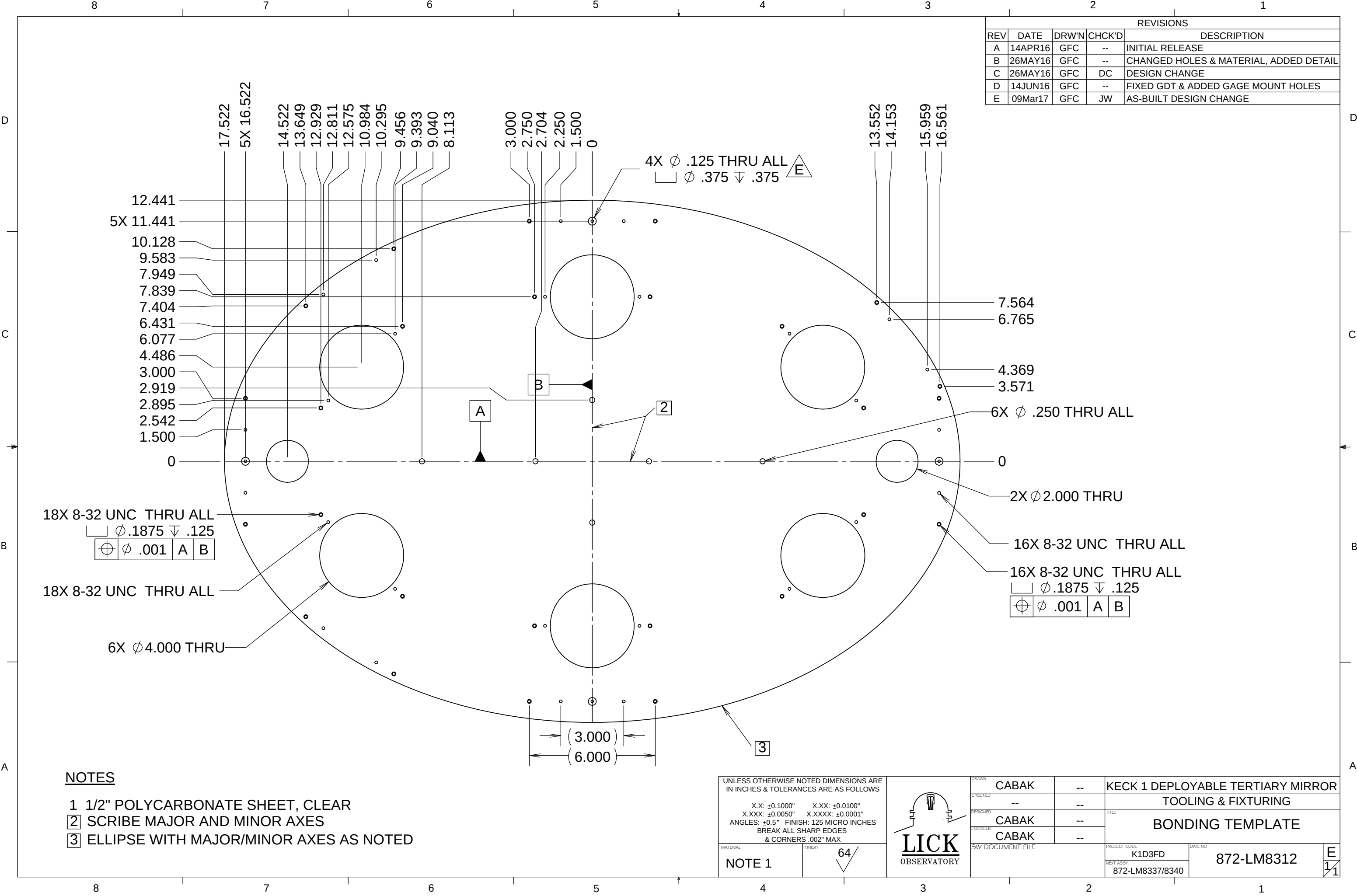




REVISIONS				
REV	DATE	DRW'N	CHCK'D	DESCRIPTION
A	14APR16	GFC	--	INITIAL RELEASE
B	26MAY16	GFC	--	CHANGED HOLES & MATERIAL, ADDED DETAIL
C	26MAY16	GFC	DC	DESIGN CHANGE
D	14JUN16	GFC	--	FIXED GDT & ADDED GAGE MOUNT HOLES
E	09Mar17	GFC	JW	AS-BUILT DESIGN CHANGE

NOTES

- 1 1/2" POLYCARBONATE SHEET, CLEAR
- 2 SCRIBE MAJOR AND MINOR AXES
- 3 ELLIPSE WITH MAJOR/MINOR AXES AS NOTED

UNLESS OTHERWISE NOTED DIMENSIONS ARE
IN INCHES & TOLERANCES ARE AS FOLLOWS

X.X: ±0.1000" X.XX: ±0.0100"
X.XXX: ±0.0050" X.XXXX: ±0.0001"
ANGLES: ±0.5° FINISH: 125 MICRO INCHES
BREAK ALL SHARP EDGES
& CORNERS .002" MAX

MATERIAL NOTE 1 FINISH 64/



DRAWN	CABAK	--	KECK 1 DEPLOYABLE TERTIARY MIRROR	
CHECKED	--	--	TOOLING & FIXTURING	
DESIGNED	CABAK	--	BONDING TEMPLATE	
ENGINEER	CABAK	--		
SW DOCUMENT FILE			PROJECT CODE K1D3FD	872-LM8312
			NEXT ASSY 872-LM8337/8340	
				E 1/1