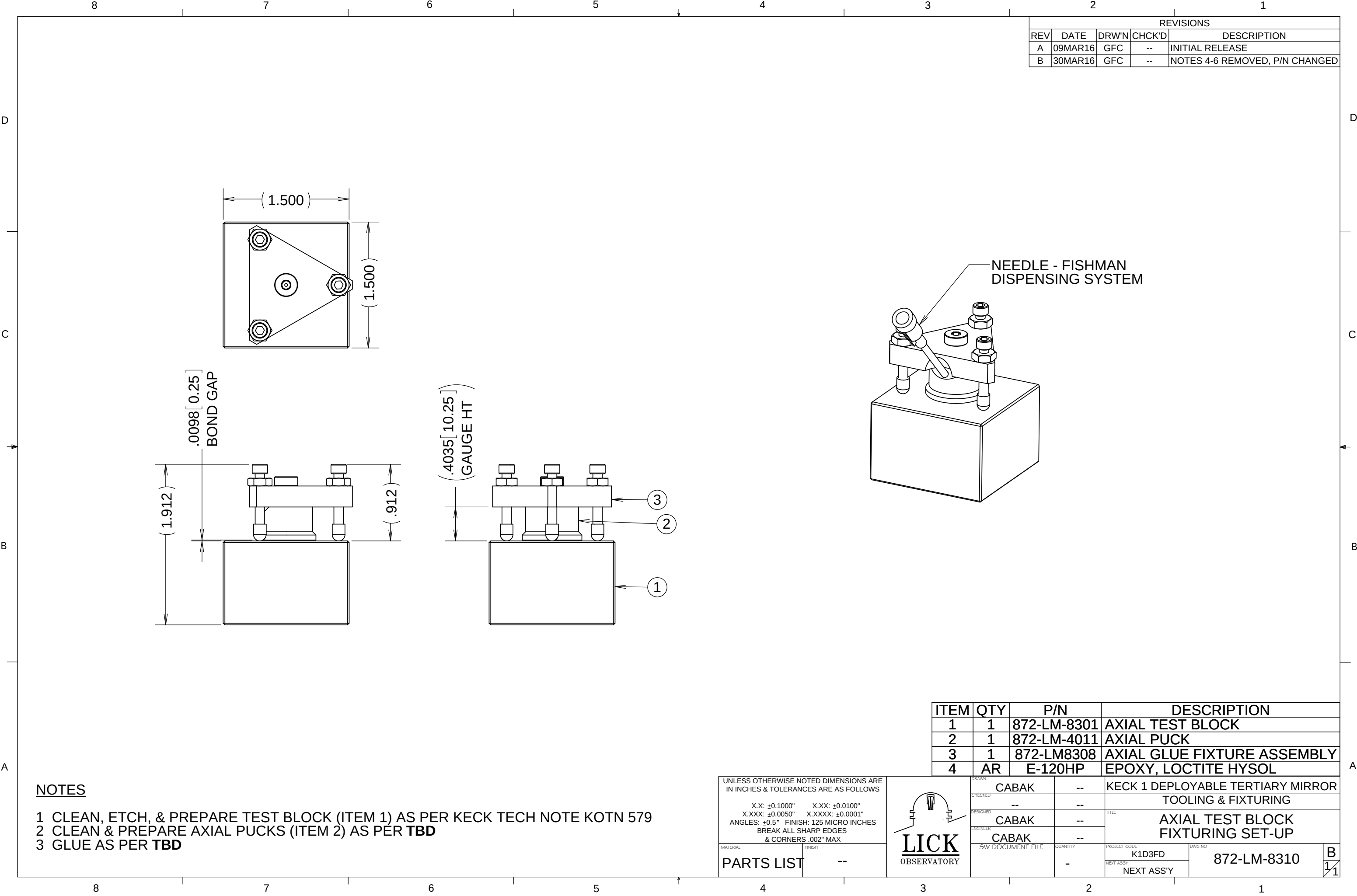
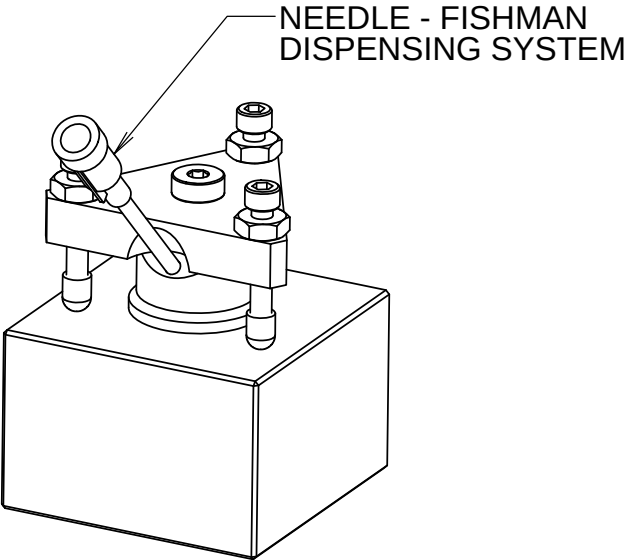




REVISIONS				
REV	DATE	DRW'N	CHCK'D	DESCRIPTION
A	09MAR16	GFC	--	INITIAL RELEASE
B	30MAR16	GFC	--	NOTES 4-6 REMOVED, P/N CHANGED



ITEM	QTY	P/N	DESCRIPTION
1	1	872-LM-8301	AXIAL TEST BLOCK
2	1	872-LM-4011	AXIAL PUCK
3	1	872-LM8308	AXIAL GLUE FIXTURE ASSEMBLY
4	AR	E-120HP	EPOXY, LOCTITE HYSOL

NOTES

- 1 CLEAN, ETCH, & PREPARE TEST BLOCK (ITEM 1) AS PER KECK TECH NOTE KOTN 579
- 2 CLEAN & PREPARE AXIAL PUCKS (ITEM 2) AS PER **TBD**
- 3 GLUE AS PER **TBD**

UNLESS OTHERWISE NOTED DIMENSIONS ARE IN INCHES & TOLERANCES ARE AS FOLLOWS	
X.X: ±0.1000"	X.XX: ±0.0100"
X.XXX: ±0.0050"	X.XXXX: ±0.0001"
ANGLES: ±0.5° FINISH: 125 MICRO INCHES BREAK ALL SHARP EDGES & CORNERS .002" MAX	
MATERIAL	FINISH
PARTS LIST	--



DRAWN	CABAK	--	KECK 1 DEPLOYABLE TERTIARY MIRROR	
CHECKED	--	--	TOOLING & FIXTURING	
DESIGNED	CABAK	--	TITLE AXIAL TEST BLOCK FIXTURING SET-UP	
ENGINEER	CABAK	--		
SW DOCUMENT FILE	QUANTITY	-	PROJECT CODE K1D3FD	872-LM-8310
			NEXT ASSY NEXT ASS'Y	
				B 1/1