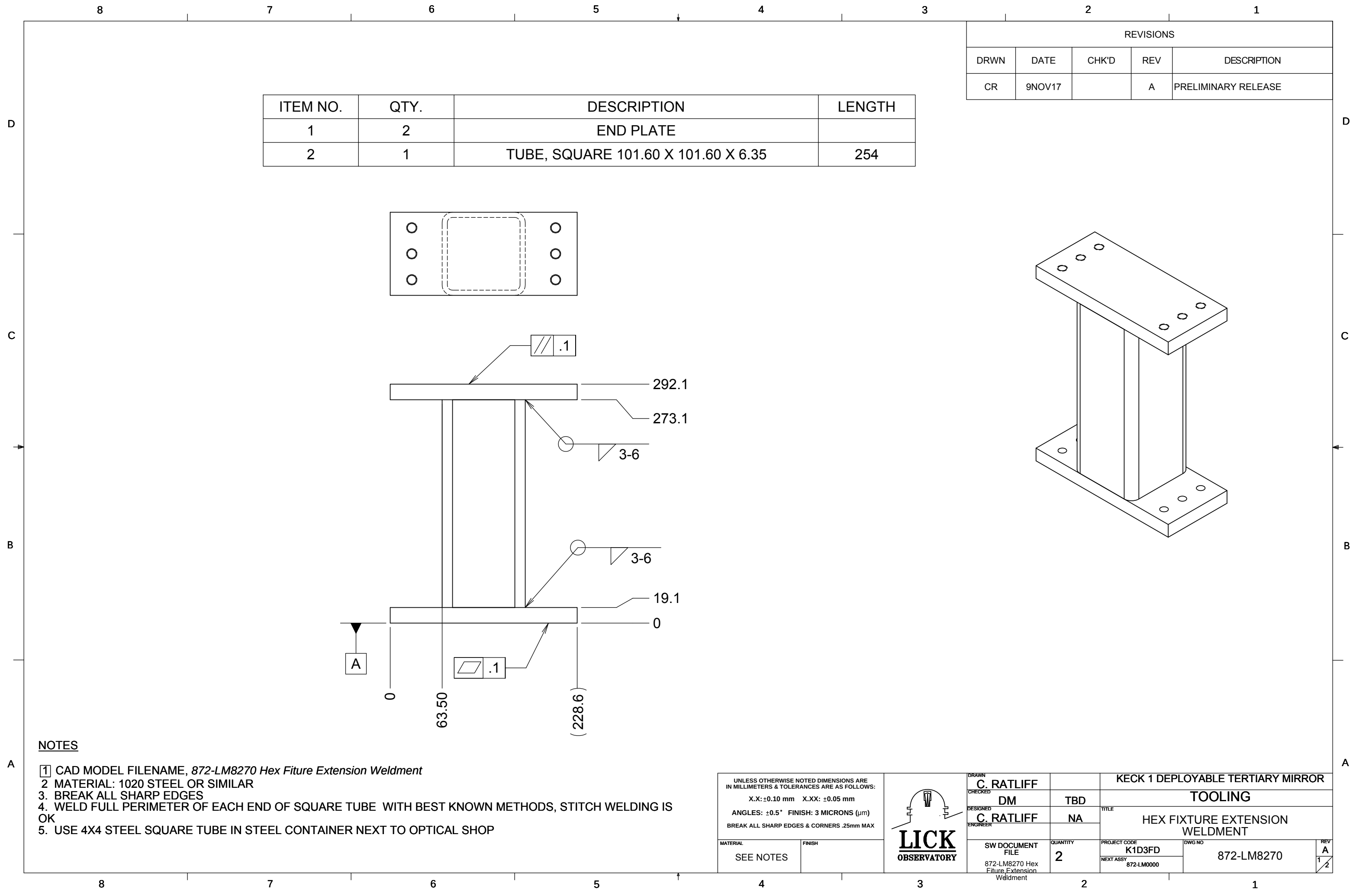




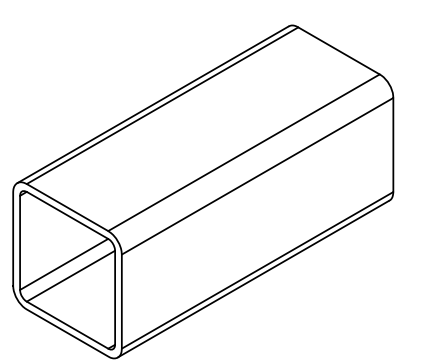
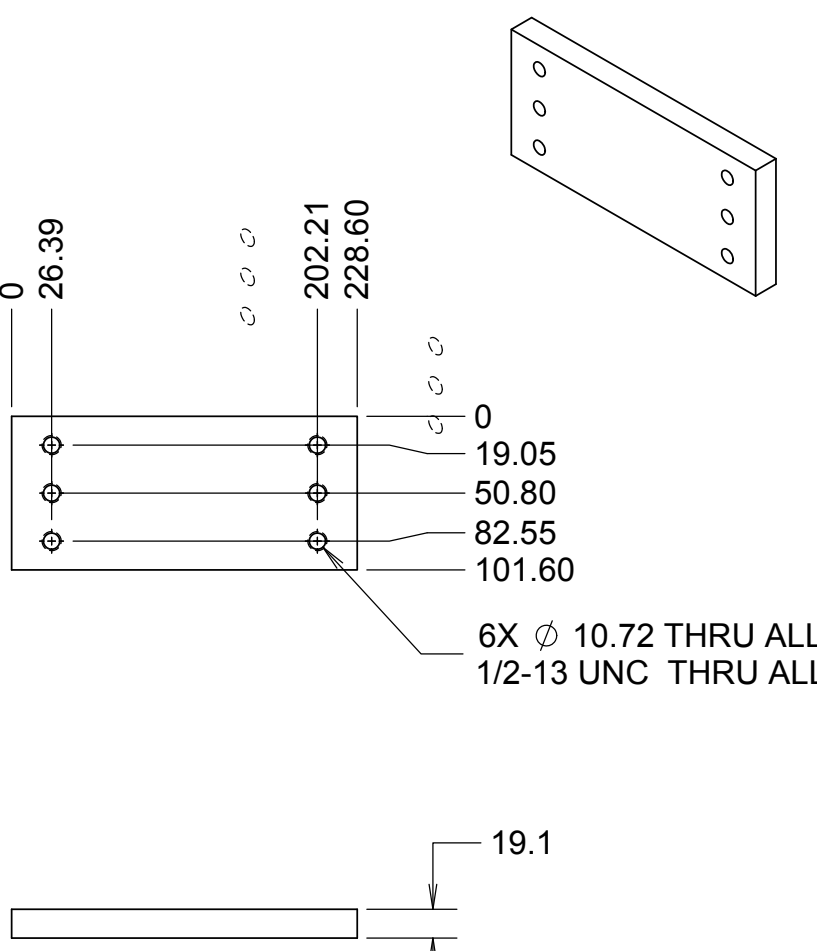
ITEM NO.	QTY.	DESCRIPTION	LENGTH
1	2	END PLATE	
2	1	TUBE, SQUARE 101.60 X 101.60 X 6.35	254

REVISIONS				
DRWN	DATE	CHK'D	REV	DESCRIPTION
CR	9NOV17		A	PRELIMINARY RELEASE

NOTES

- CAD MODEL FILENAME, 872-LM8270 Hex Fiture Extension Weldment
- MATERIAL: 1020 STEEL OR SIMILAR
- BREAK ALL SHARP EDGES
- WELD FULL PERIMETER OF EACH END OF SQUARE TUBE WITH BEST KNOWN METHODS, STITCH WELDING IS OK
- USE 4X4 STEEL SQUARE TUBE IN STEEL CONTAINER NEXT TO OPTICAL SHOP

UNLESS OTHERWISE NOTED DIMENSIONS ARE IN MILLIMETERS & TOLERANCES ARE AS FOLLOWS: X.X: ±0.10 mm X.XX: ±0.05 mm ANGLES: ±0.5° FINISH: 3 MICRONS (µm) BREAK ALL SHARP EDGES & CORNERS .25mm MAX				DRAWN C. RATLIFF		CHECKED DM		TBD		PROJECT CODE K1D3FD		DWG NO 872-LM0000		REV A	
MATERIAL SEE NOTES		FINISH		SW DOCUMENT FILE 872-LM8270 Hex Fiture Extension Weldment		QUANTITY 2		NEXT ASSY 872-LM0000		TITLE HEX FIXTURE EXTENSION WELDMENT		872-LM8270		1 A	



KECK 1 DEPLOYABLE TERTIARY MIRROR		
TOOLING		
TITLE		
HEX FIXTURE EXTENSION WELDMENT		
PROJECT CODE K1D3FD	DWG NO 872-LM8270	A
NEXT ASSY 872-LM0000		2 2