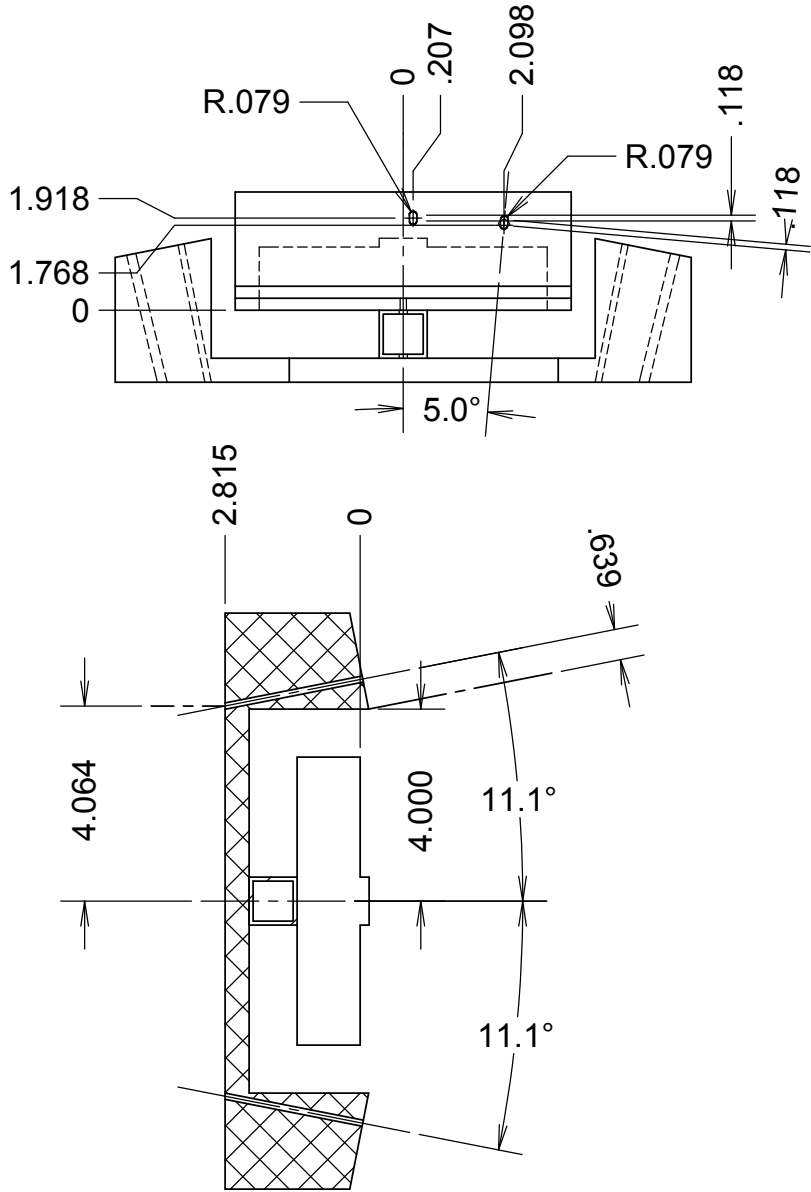
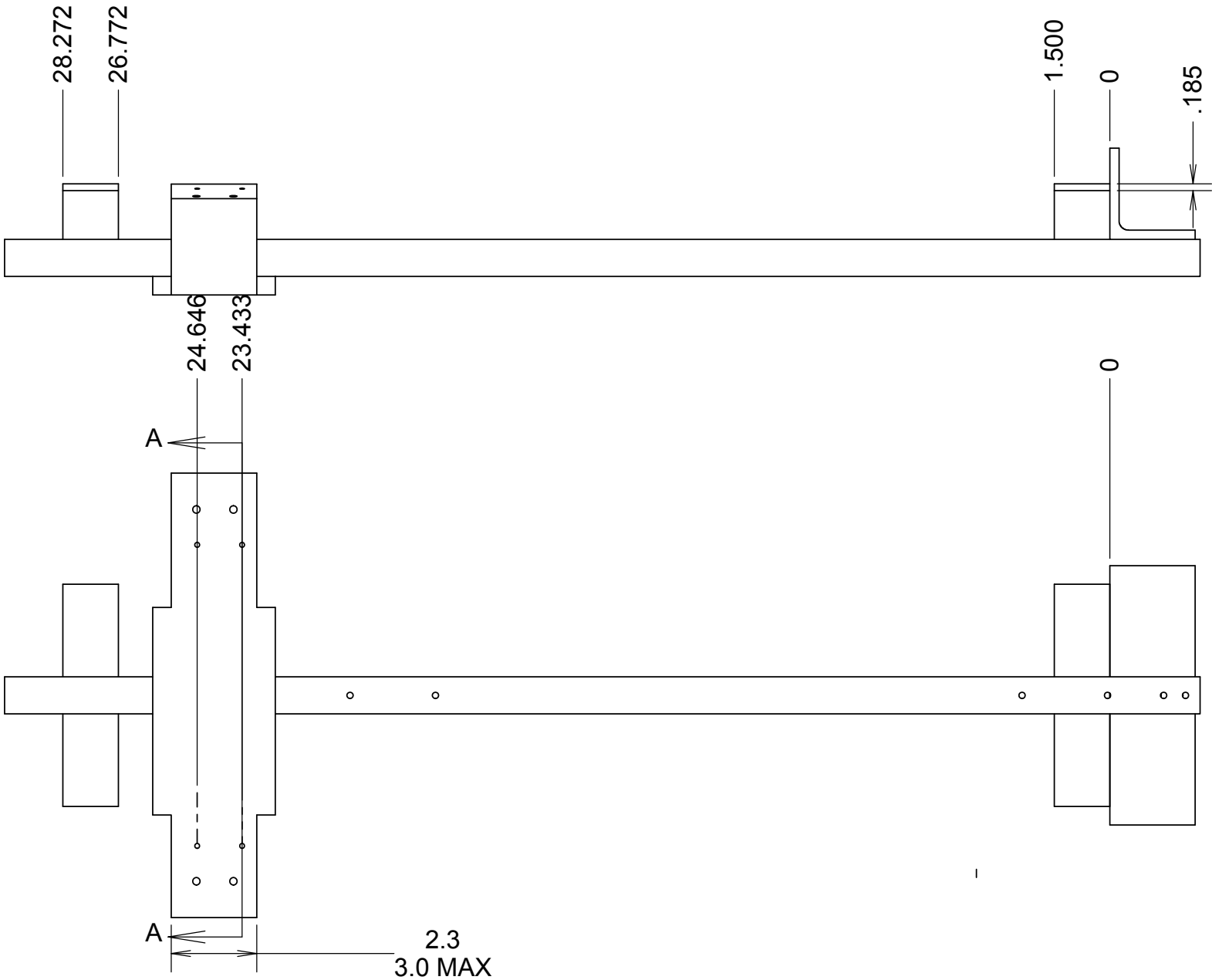


REVISIONS				
REV	DATE	DRW'N	CHCK'D	DESCRIPTION
A	15FEB2017	CR	--	INITIAL RELEASE



SECTION A-A

NOTES

- ONLY DIMENSIONS TO KEY FEATURES SHOWN, USE STOCK THAT IS CONVENIENT TO USE
- PRIMARY FUNCTION IS TO DRILL 8 M6 TAP HOLES'
- ALSO INTENDED FOR MEASURING TO CONTACTS

UNLESS OTHERWISE NOTED DIMENSIONS ARE IN INCHES & TOLERANCES ARE AS FOLLOWS

X.X: ±0.1000" X.XX: ±0.0100"
X.XXX: ±0.0050" X.XXXX: ±0.0001"
ANGLES: ±0.5° FINISH: 125 MICRO INCHES
BREAK ALL SHARP EDGES
& CORNERS .002" MAX

MATERIAL	FINISH
PARTS LIST	NA



DRAWN	C.RATLIFF	--	KECK 1 DEPLOYABLE TERTIARY MIRROR
CHECKED	J WARD	--	TOOLING
DESIGNED	CR&JW	--	TITLE
ENGINEER		--	OUTER DRUM COMPRESSED AIR DELIVERY DRILL JIG 872-LM-8243
SW DOCUMENT FILE		PROJECT CODE K1D3FD	REV A
		NEXT ASSY --	1/2

