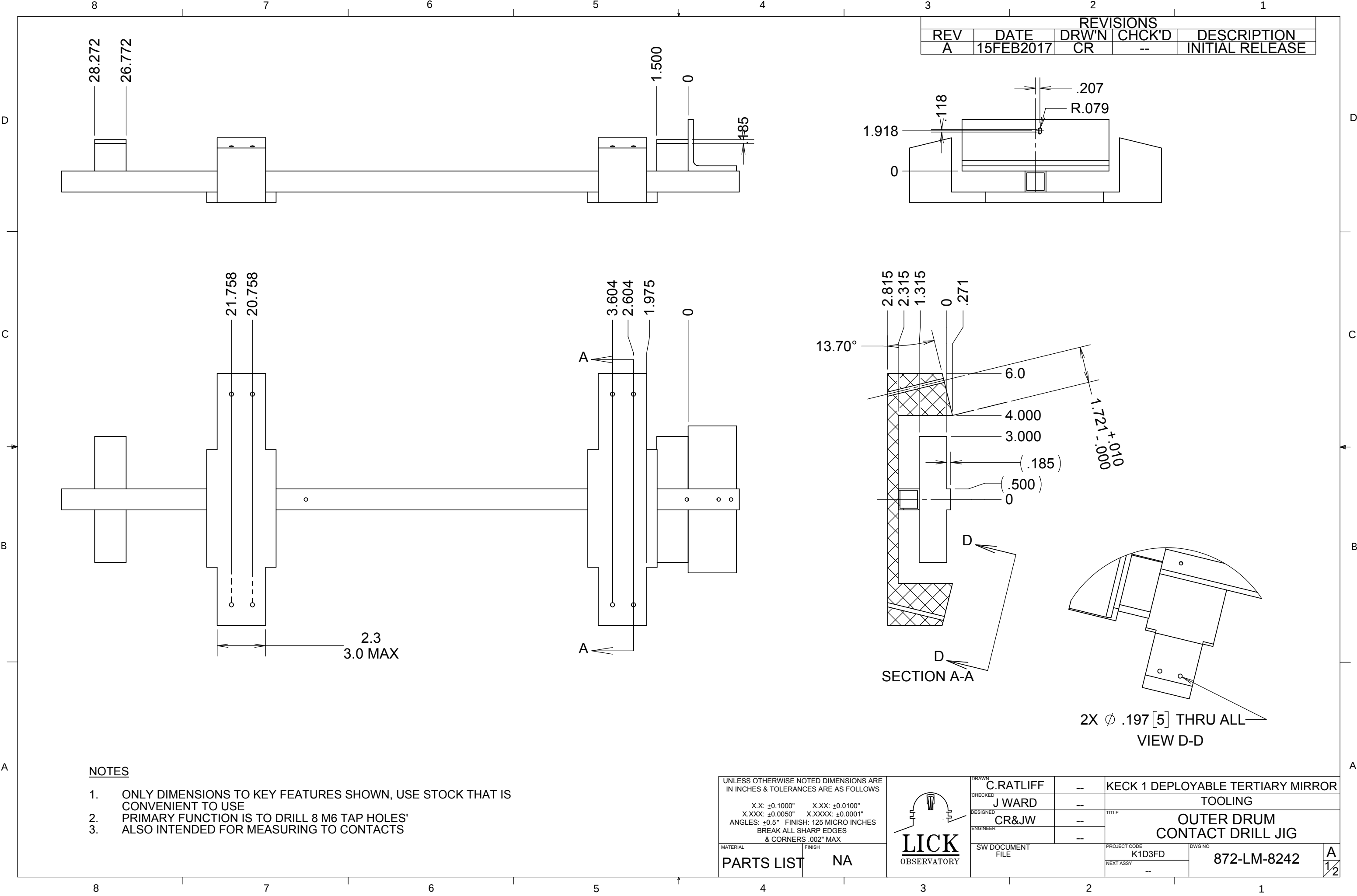




REVISIONS				
REV	DATE	DRW'N	CHCK'D	DESCRIPTION
A	15FEB2017	CR	--	INITIAL RELEASE

NOTES

- ONLY DIMENSIONS TO KEY FEATURES SHOWN, USE STOCK THAT IS CONVENIENT TO USE
- PRIMARY FUNCTION IS TO DRILL 8 M6 TAP HOLES'
- ALSO INTENDED FOR MEASURING TO CONTACTS

UNLESS OTHERWISE NOTED DIMENSIONS ARE IN INCHES & TOLERANCES ARE AS FOLLOWS

X.X: ±0.1000" X.XX: ±0.0100"
X.XXX: ±0.0050" X.XXXX: ±0.0001"
ANGLES: ±0.5° FINISH: 125 MICRO INCHES
BREAK ALL SHARP EDGES
& CORNERS .002" MAX

MATERIAL	FINISH
PARTS LIST	NA



DRAWN C.RATLIFF	--	KECK 1 DEPLOYABLE TERTIARY MIRROR	
CHECKED J WARD	--	TOOLING	
DESIGNED CR&JW	--	TITLE OUTER DRUM CONTACT DRILL JIG	
ENGINEER	--		
SW DOCUMENT FILE		PROJECT CODE K1D3FD	DWG NO 872-LM-8242
		NEXT ASSY --	A 1/2

