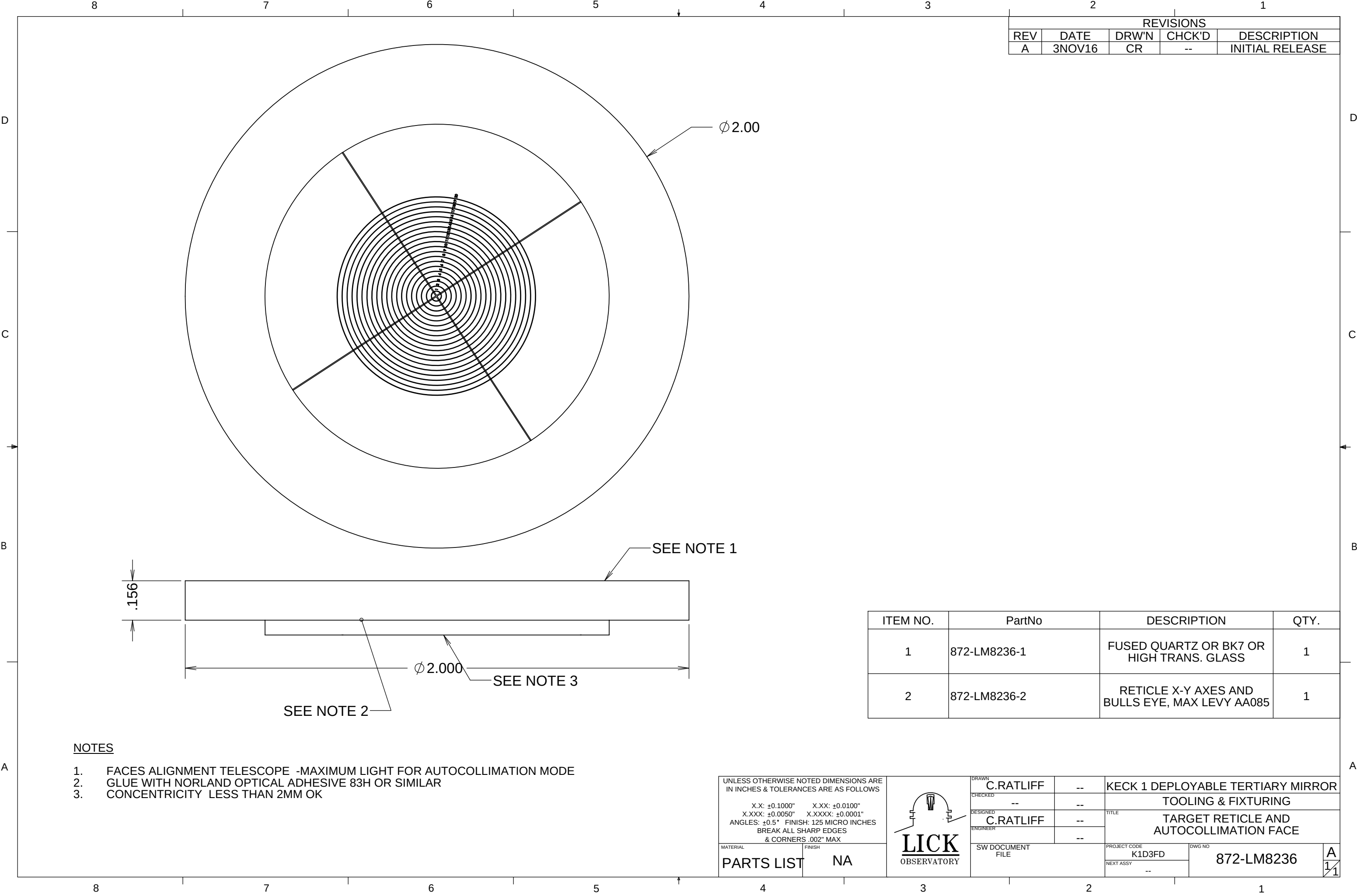




REVISIONS				
REV	DATE	DRW'N	CHCK'D	DESCRIPTION
A	3NOV16	CR	--	INITIAL RELEASE

ITEM NO.	PartNo	DESCRIPTION	QTY.
1	872-LM8236-1	FUSED QUARTZ OR BK7 OR HIGH TRANS. GLASS	1
2	872-LM8236-2	RETICLE X-Y AXES AND BULLS EYE, MAX LEVY AA085	1

NOTES

1. FACES ALIGNMENT TELESCOPE -MAXIMUM LIGHT FOR AUTOCOLLIMATION MODE
2. GLUE WITH NORLAND OPTICAL ADHESIVE 83H OR SIMILAR
3. CONCENTRICITY LESS THAN 2MM OK

UNLESS OTHERWISE NOTED DIMENSIONS ARE IN INCHES & TOLERANCES ARE AS FOLLOWS

X.X: ±0.1000" X.XX: ±0.0100"
X.XXX: ±0.0050" X.XXXX: ±0.0001"
ANGLES: ±0.5° FINISH: 125 MICRO INCHES
BREAK ALL SHARP EDGES
& CORNERS .002" MAX

MATERIAL	FINISH
PARTS LIST	NA



DRAWN	C.RATLIFF	--	KECK 1 DEPLOYABLE TERTIARY MIRROR	
CHECKED	--	--	TOOLING & FIXTURING	
DESIGNED	C.RATLIFF	--	TITLE TARGET RETICLE AND AUTOCOLLIMATION FACE	
ENGINEER		--		
SW DOCUMENT FILE		PROJECT CODE	K1D3FD	DWG NO 872-LM8236
		NEXT ASSY	--	