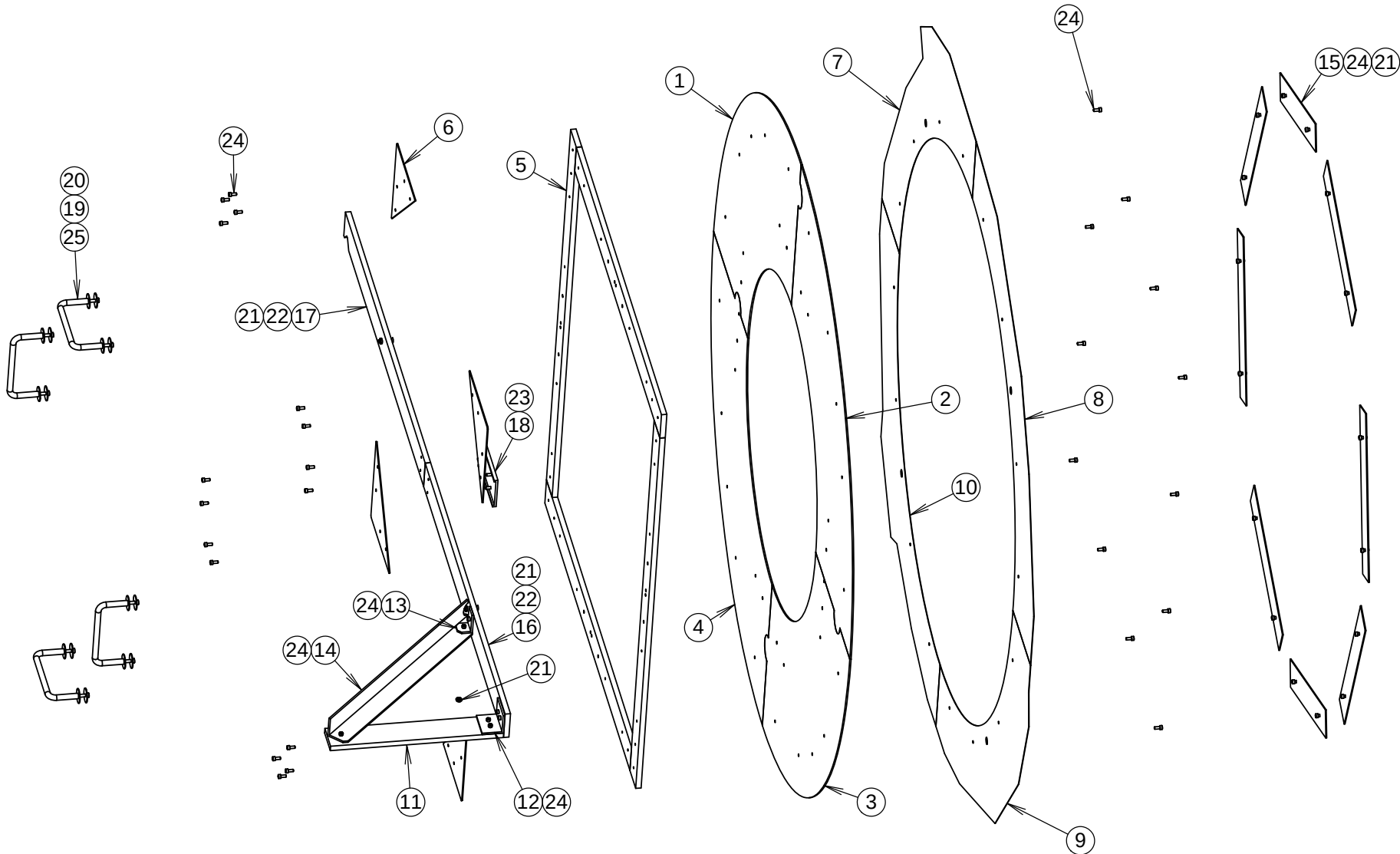


DRAG, CHECK, & CUT FOR CLEARANCE
ONLY UP TO M3 DEFINING POINTS THEN
MARK ON PLASTIC DEFINING POINT OUTLINE

REVISIONS				
REV	DATE	DRW'N	CHCK'D	DESCRIPTION
A	27JAN17	GFC	JW	INITIAL RELEASE
B	08FEB17	GFC	--	REDESIGN
C	29MAR17	GFC	DM	ADDED HOLE
D	26APR17	GFC	DM	SPLIT RAIL BAR, ADDED BRACE, FRAME ONLY VIEW (ST2)



ITEM	QTY	PART NO	DESCRIPTION
1	1	872-LM8130-01	1ST QUADRANT, AS-BUILT FOOTPRINT
2	1	872-LM8130-02	2ND QUADRANT, AS-BUILT FOOTPRINT
3	1	872-LM8130-03	3RD QUADRANT, AS-BUILT FOOTPRINT
4	1	872-LM8130-04	4TH QUADRANT, AS-BUILT FOOTPRINT
5	4	872-LM8131	FRAME MEMBER, FOOTPRINT
6	4	872-LM8132	FRAME GUSSET, FOOTPRINT
7	1	872-LM8134-01	PLASTIC PANEL - 1ST QUADRANT
8	1	872-LM8134-02	PLASTIC PANEL - 2ND QUADRANT
9	1	872-LM8134-03	PLASTIC PANEL - 3RD QUADRANT
10	1	872-LM8134-04	PLASTIC PANEL - 4TH QUADRANT
11	1	872-LM8136	RAIL EXTENSION, FOOTPRINT
12	1	872-LM8137	ANGLE BRACKET, FOOTPRINT
13	1	872-LM8138	TAB, FOOTPRINT
14	1	872-LM8139	BRACE, FOOTPRINT
15	8	872-LM8140	WASHER PLATE, FOOTPRINT
16	1	872-LM8141	RAIL BAR, FLAT, FOOTPRINT
17	1	872-LM8142	RAIL BAR, VEE, FOOTPRINT
18	1	872-LM8143	RAIL BAR BRACKET, FOOTPRINT
19	16	H/W	WASHER, FLAT, 1" OD, #10
20	8	H/W	SHCS, BLACK-OXIDE, 10-32 X .875"
21	19	H/W	NUT, 8-32
22	2	H/W	FLAT SHCS, #8-32 X 1
23	4	H/W	FLAT SHCS, #8-32 X 1/2
24	51	HW	SHCS, 8-32 X 3/8
25	4	HW	PULL HANDLE, 5 X 2, 10-32

- NOTES**
- 1 CAD MODEL FILENAME, 872-LM8133 AsBuilt Footprint Assy
 - 2 MAKE CERTAIN PLASTIC (ITEMS 7-10) & SHEET METAL (ITEMS 1-4) PANELS POSITIONED IN PROPER QUADRANT
 - 3 HANDLES (ITEM 25) AND RAIL BRACKET (ITEM18) CAN BE ATTACHED TO EITHER SIDE

UNLESS OTHERWISE NOTED DIMENSIONS ARE
IN INCHES & TOLERANCES ARE AS FOLLOWS

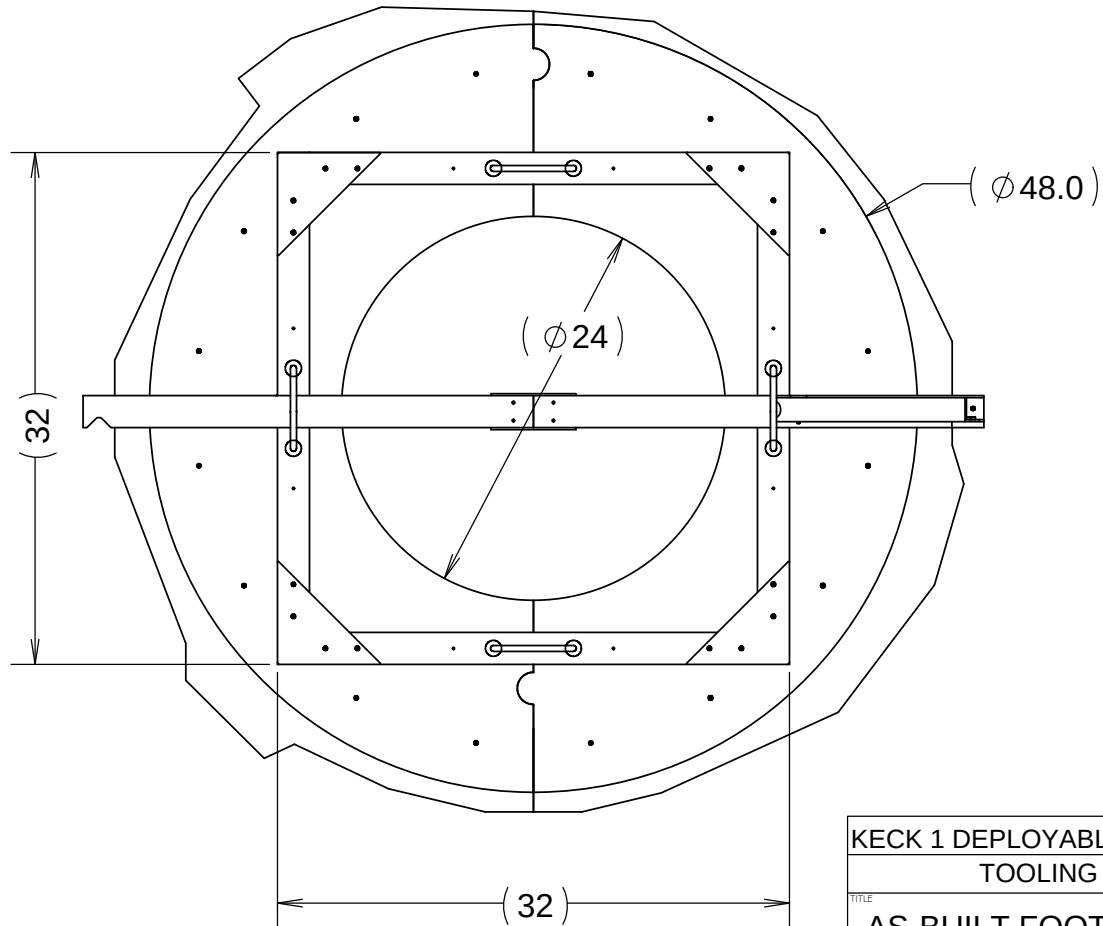
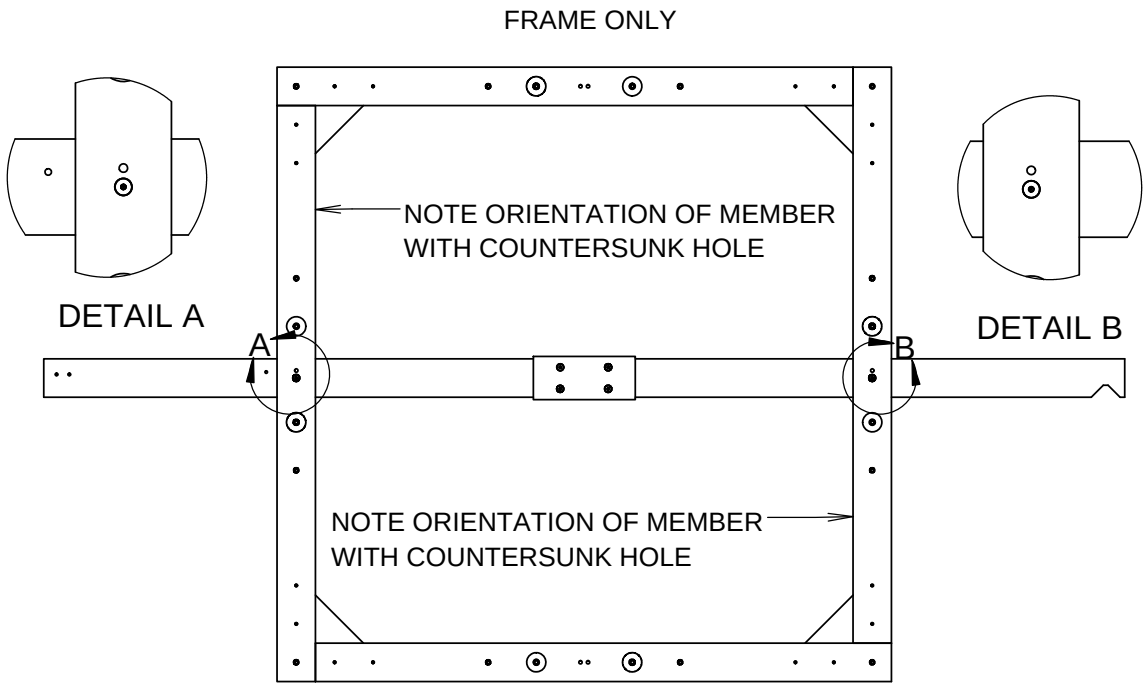
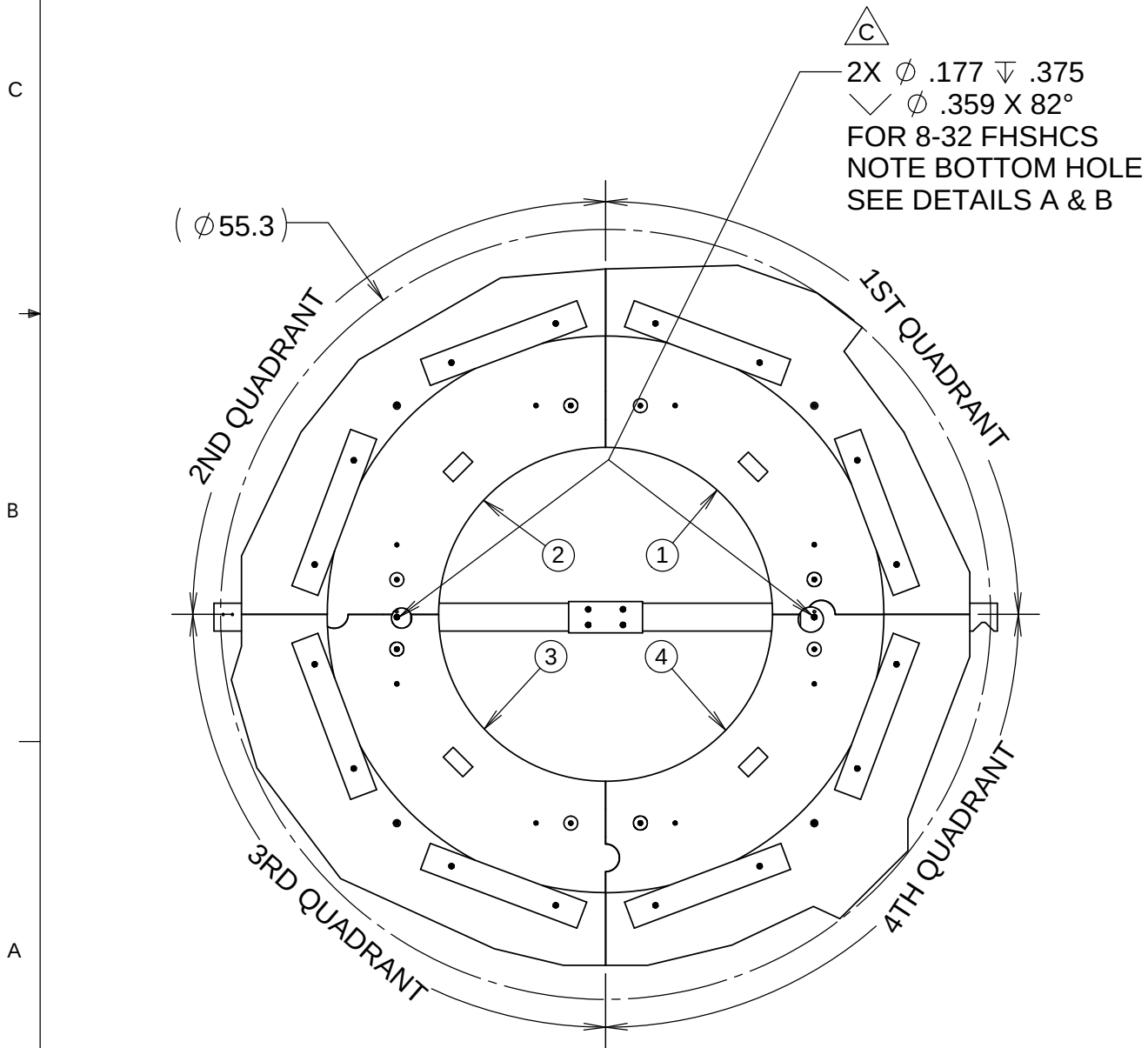
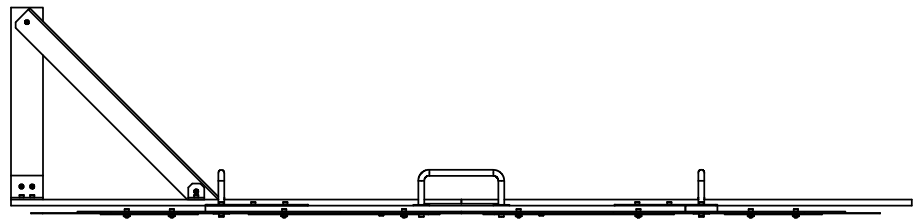
X.X: ±0.1000" X.XX: ±0.0100"
X.XXX: ±0.0050" X.XXXX: ±0.0001"
ANGLES: ±0.5° FINISH: 125 MICRO INCHES
BREAK ALL SHARP EDGES
& CORNERS .002" MAX

MATERIAL	FINISH
PARTS LIST	--



DRAWN	CABAK	--	KECK 1 DEPLOYABLE TERTIARY MIRROR
CHECKED	--	--	TOOLING & FIXTURING
DESIGNED	CABAK	--	TITLE
ENGINEER	CABAK	--	AS-BUILT FOOTPRINT ASSEMBLY
SW DOCUMENT FILE	1	PROJECT CODE	K1D3FD
		DWG NO	872-LM8133
		NEXT ASSY	--
			D 1/2

DRAG, CHECK, & CUT FOR CLEARANCE
ONLY UP TO M3 DEFINING POINTS THEN
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KECK 1 DEPLOYABLE TERTIARY MIRROR TOOLING & FIXTURING		
TITLE AS-BUILT FOOTPRINT ASSEMBLY		
PROJECT CODE K1D3FD	DWG NO 872-LM8133	D 2/2
NEXT ASSY --		