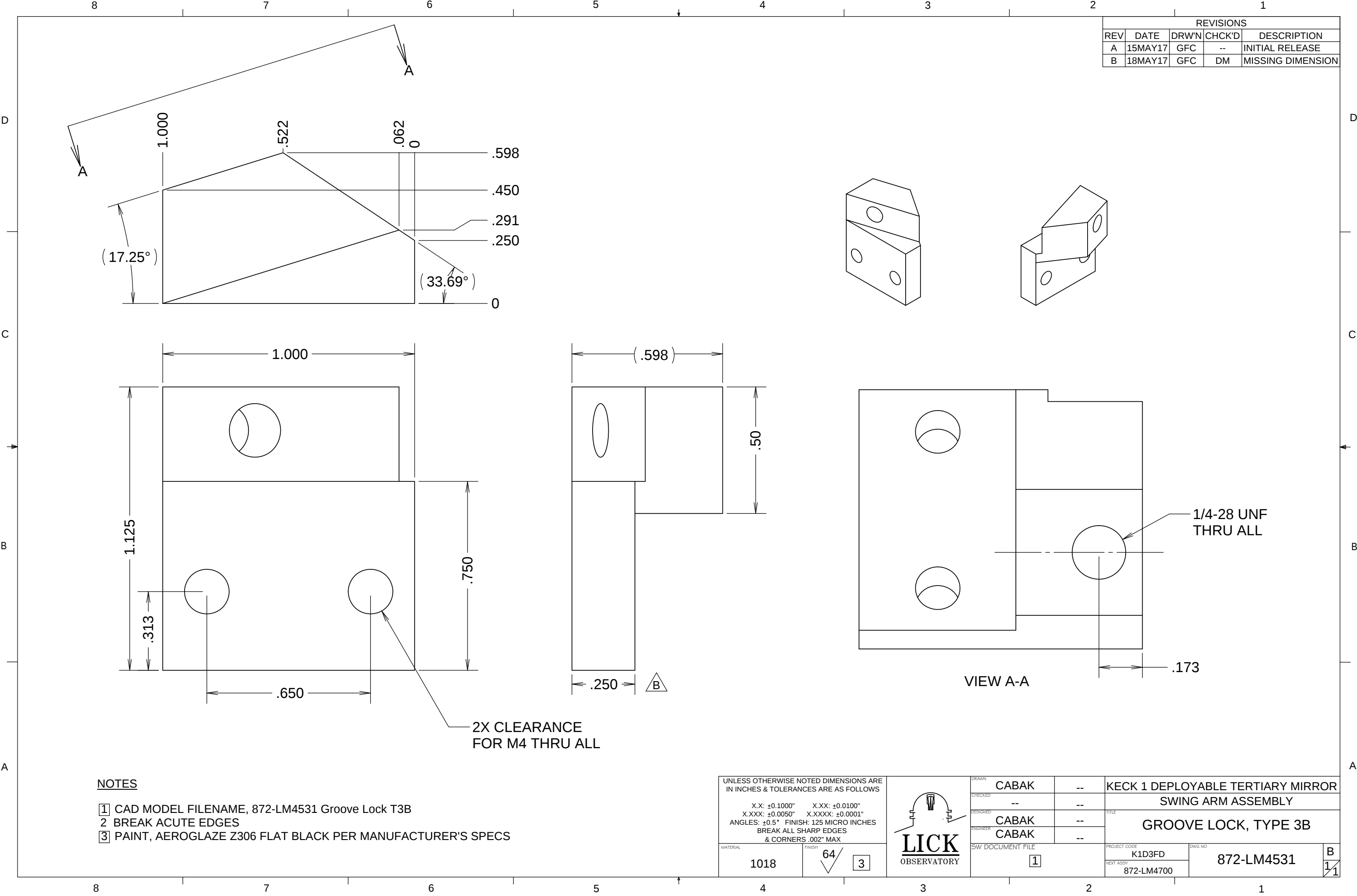




REVISIONS				
REV	DATE	DRW'N	CHCK'D	DESCRIPTION
A	15MAY17	GFC	--	INITIAL RELEASE
B	18MAY17	GFC	DM	MISSING DIMENSION

NOTES

- CAD MODEL FILENAME, 872-LM4531 Groove Lock T3B
- BREAK ACUTE EDGES
- PAINT, AEROGLAZE Z306 FLAT BLACK PER MANUFACTURER'S SPECS

UNLESS OTHERWISE NOTED DIMENSIONS ARE IN INCHES & TOLERANCES ARE AS FOLLOWS	
X.X: ±0.1000"	X.XX: ±0.0100"
X.XXX: ±0.0050"	X.XXXX: ±0.0001"
ANGLES: ±0.5° FINISH: 125 MICRO INCHES BREAK ALL SHARP EDGES & CORNERS .002" MAX	
MATERIAL	FINISH
1018	64/3



DRAWN	CABAK	--	KECK 1 DEPLOYABLE TERTIARY MIRROR	
CHECKED	--	--	SWING ARM ASSEMBLY	
DESIGNED	CABAK	--	TITLE GROOVE LOCK, TYPE 3B	
ENGINEER	CABAK	--		
SW DOCUMENT FILE			PROJECT CODE	DWG NO
1			K1D3FD	872-LM4531
			NEXT ASSY	B
			872-LM4700	1/1