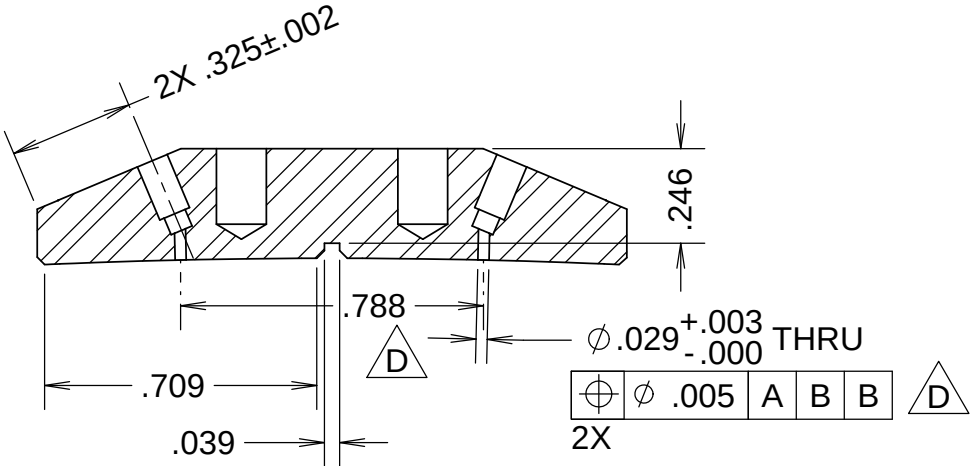
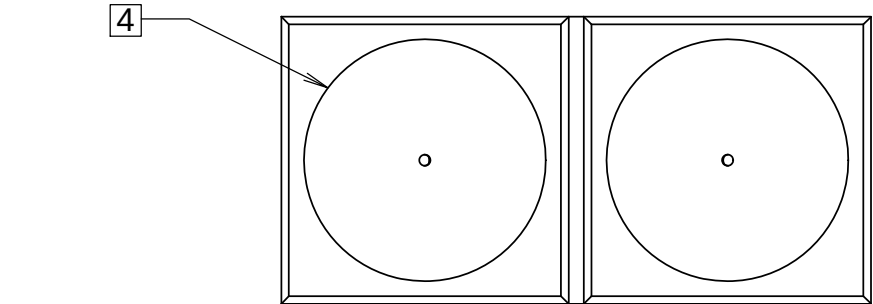
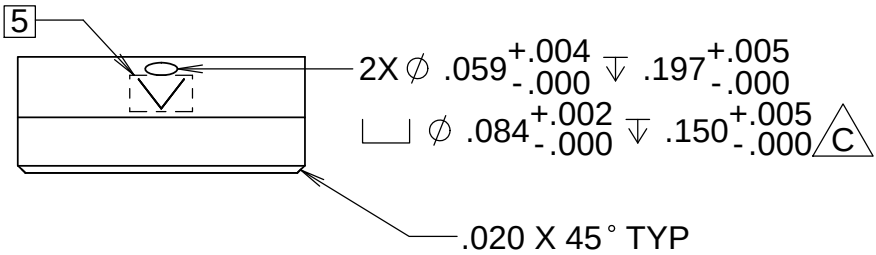
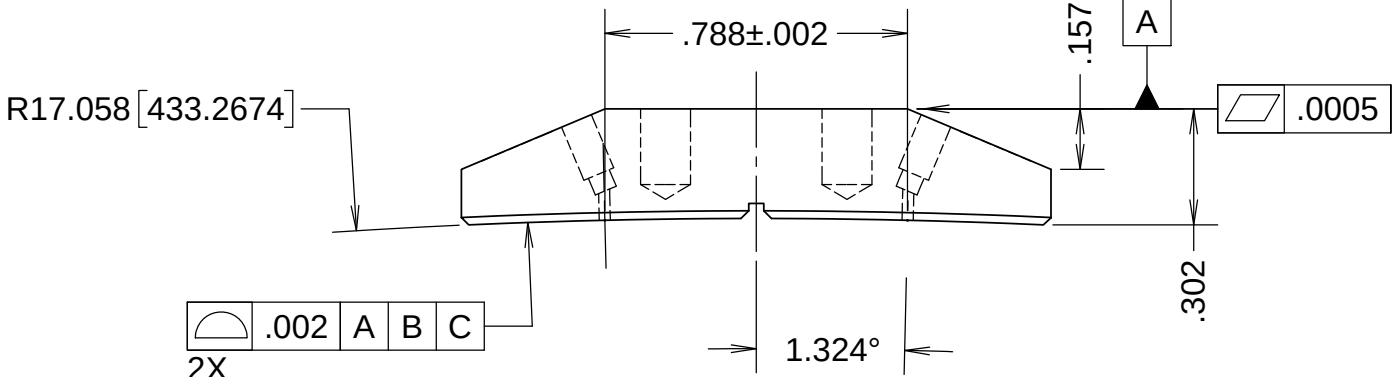
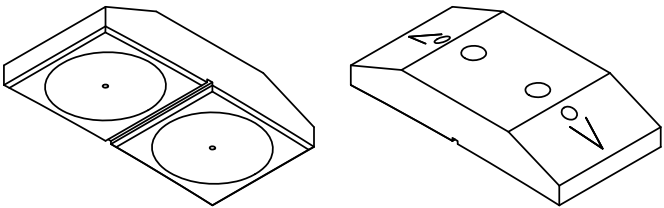
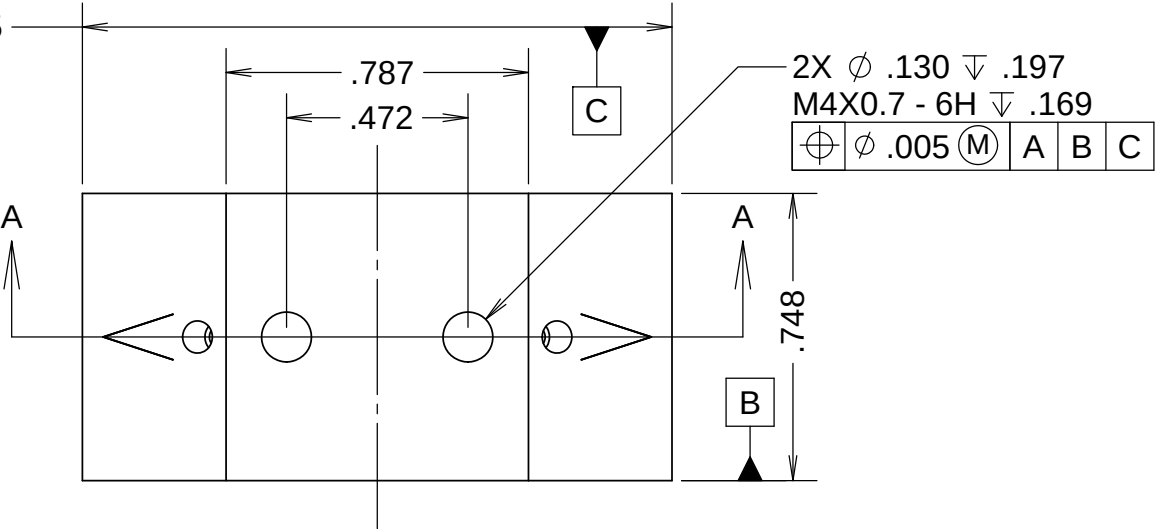


REV	DATE	DRWN	CHK'D	DESCRIPTION
A	4MAR16	GFC		INITIAL RELEASE
B	21MAR16	GFC		P/N, DIMENSION, & DESIGN CHANGE
C	4MAY16	GFC	KECK	TOLERANCE CHANGE
D	18MAY16	GFC	DM	DIMENSIONS ADDED
E	8JUL16	GFC	--	NOTE 2 CHANGE



NOTES

- ROUGH MACHINE, HEAT TREAT PER NOTE 2, THEN FINISH MACHINE
- HEAT TREAT PER FOLLOWING SCHEDULE:
 - 1/2 HOUR AT 843C IN VACUUM OR INERT GAS, GAS QUENCH
 - 1 HOUR AT 316C, AIR COOL
 - 48 HOURS AT 93C, AIR COOL
- REMOVE BURRS AND SHARP EDGES, **DO NOT CHAMFER EDGE OF $\phi .029$ HOLE**
- SCRIBE $\phi 16$ MM
- SCRIBE ROMAN NUMERAL V FOR IDENTIFICATION

UNLESS OTHERWISE NOTED DIMENSIONS ARE IN INCHES & TOLERANCES ARE AS FOLLOWS X.X: $\pm 0.1000^\circ$ X.XX: $\pm 0.0100^\circ$ X.XXX: $\pm 0.0050^\circ$ X.XXXX: $\pm 0.0001^\circ$ ANGLES: $\pm 0.5^\circ$ FINISH: 125 MICRO INCHES BREAK ALL SHARP EDGES & CORNERS .002" MAX		DRAWN CABAK -- KECK 1 DEPLOYABLE TERTIARY MIRROR MIRROR ASSEMBLY	
MATERIAL INVAR-36		CHECKED -- --	
FINISH --		DESIGNED CABAK --	
DRAWN CABAK --		ENGINEER CABAK --	
PROJECT CODE 872-LM4100		TITLE LATERAL PUCK, TYPE 57 DEG	
DWG NO 872-LM-4013		E 1/1	