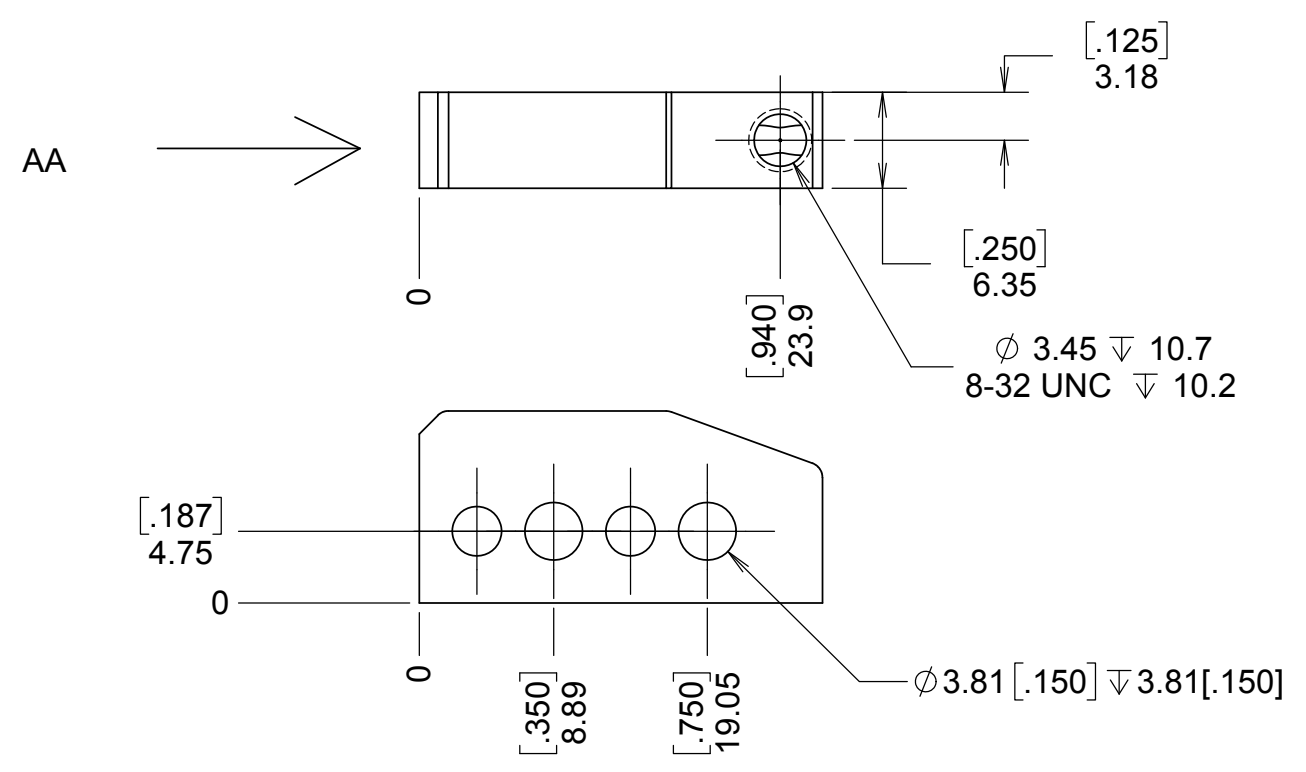
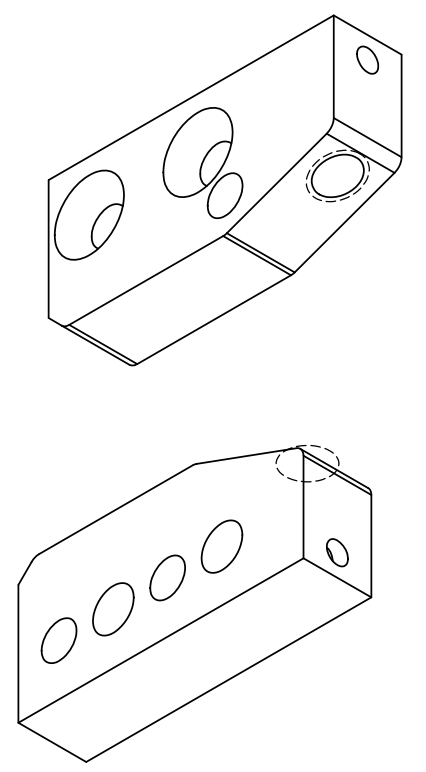
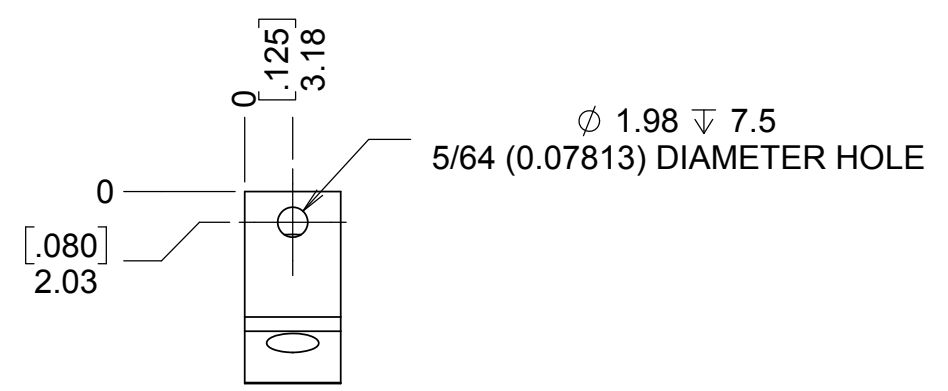
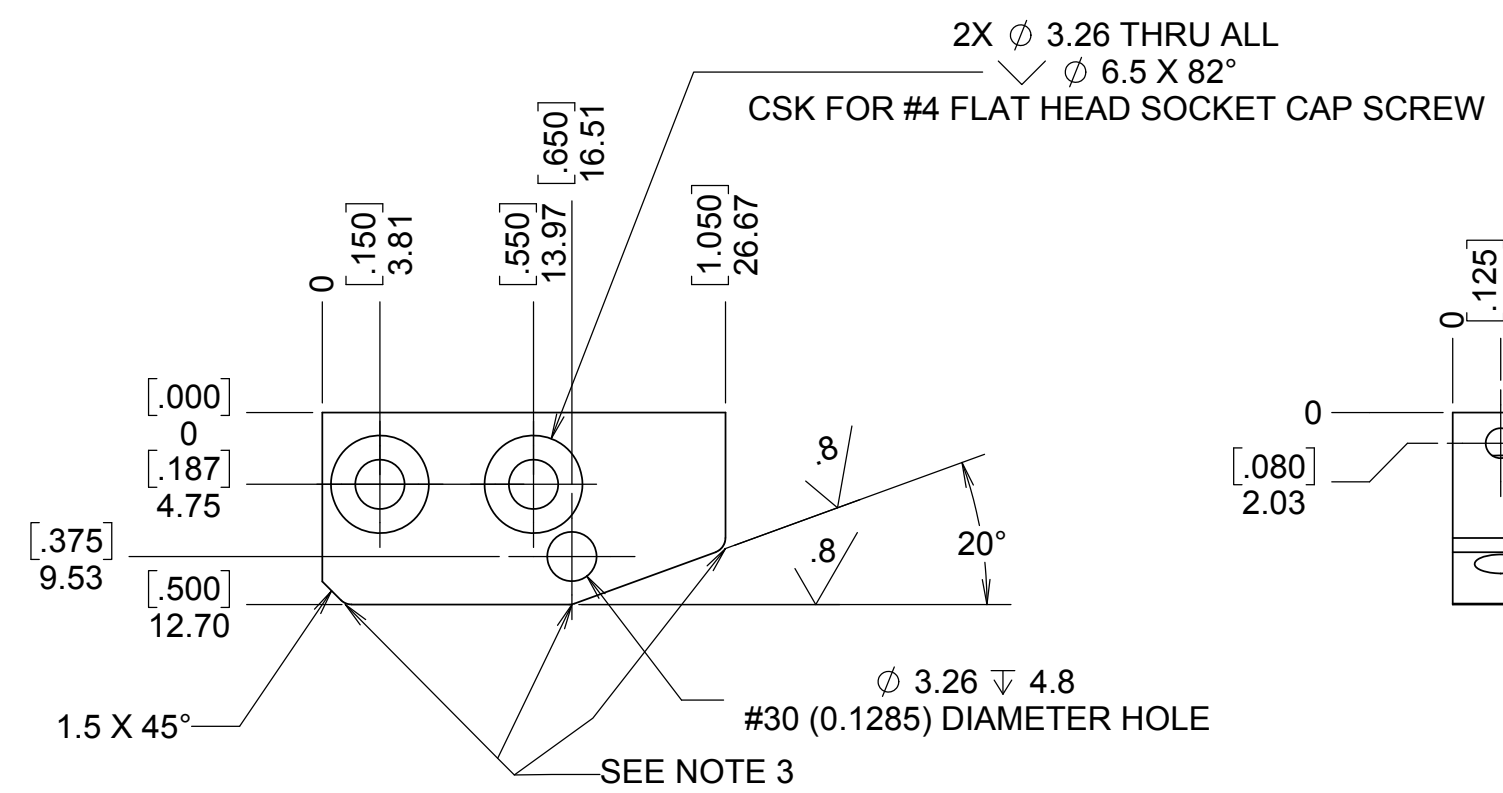


REVISIONS				
DRWN	DATE	CHK'D	REV	DESCRIPTION
CR	4OCT16		A	PRELIMINARY RELEASE



- NOTES:
- MATERIAL: COPPER WITH SILVER COATING
  - LAY SHOULD BE PARALLEL TO BRUSH RELATIVE MOTION, ALONG ARROW AA
  - RADII MADE FROM BUFFING WHEEL ACCEPTABLE AT ANY OF THE CORNERS SHOWN, 0.5 TO 3MM OK

UNLESS OTHERWISE NOTED DIMENSIONS ARE IN MILLIMETERS & TOLERANCES ARE AS FOLLOWS: X.X: $\pm$ 0.10 mm X.XX: $\pm$ 0.01 mm ANGLES: $\pm$ 0.5° FINISH: 3 MICRONS ( $\mu$ m) BREAK ALL SHARP EDGES & CORNERS .25mm MAX			DRAWN C. RATLIFF	KECK 1 DEPLOYABLE TERTIARY MIRROR	
SEE NOTE 1			FINISH SEE NOTE 2	CHECKED J. WARD	ROTARY SUPPORT STRUCTURE
			DESIGNED JW&CR	10/4/16	TITLE LEFT INNER DRUM CONTACT, LOW VOLTAGE, SILVER COATED COPPER
			ENGINEER C. RATLIFF	10/4/16	PROJECT CODE K1D3FD
			SW DOCUMENT FILE 872-LM2219.SLDPRP	QUANTITY TBD	DWG NO 872-LM2219
				NEXT ASSY KDM2218	REV A 1/1