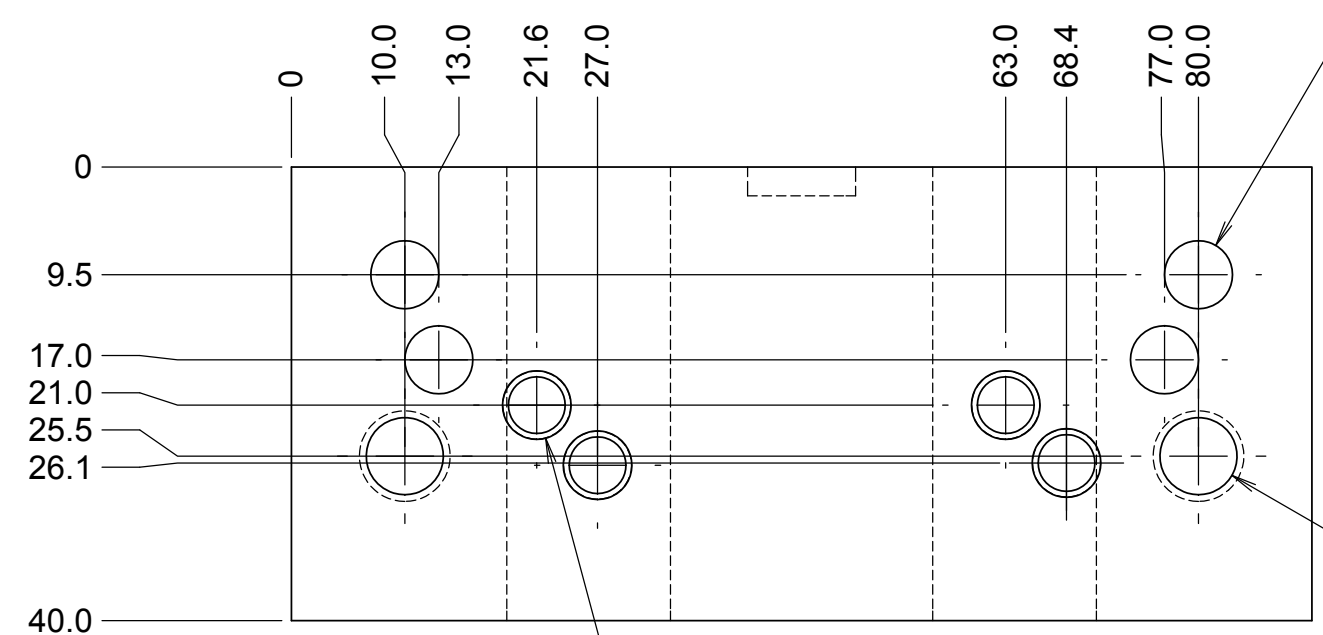
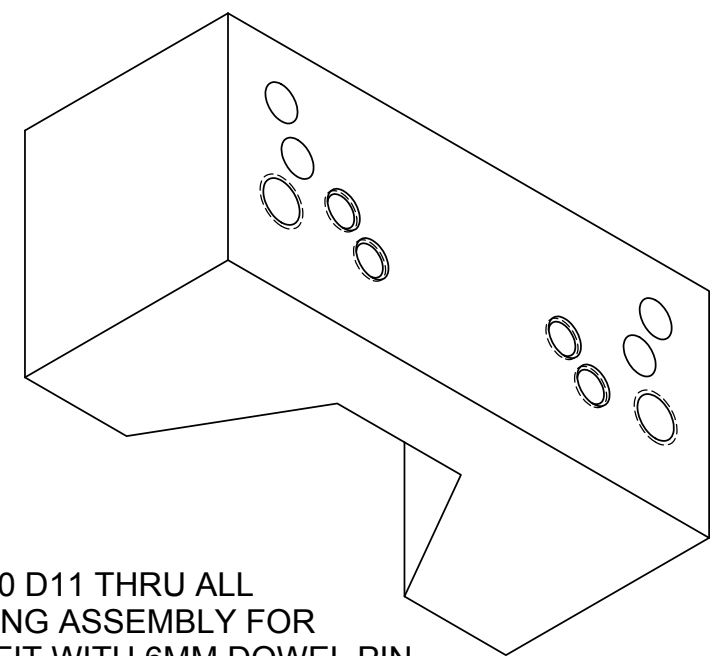
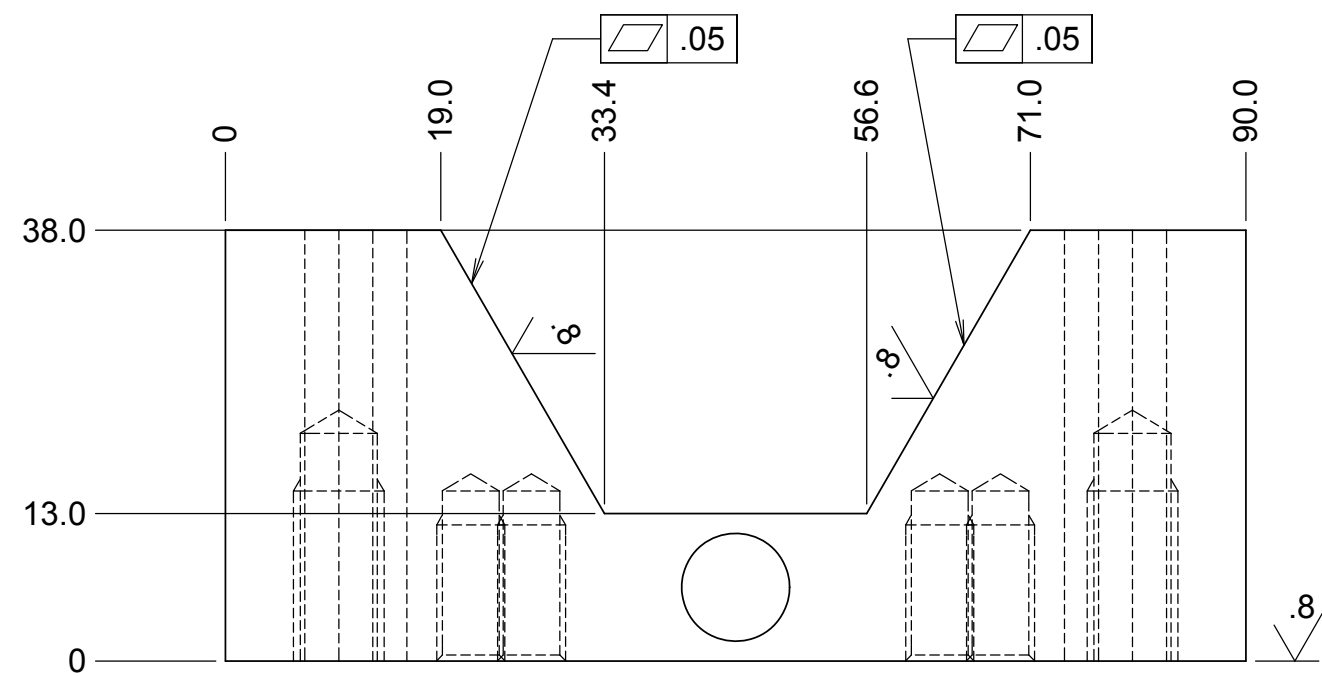


8 7 6 5 4 3 2 1

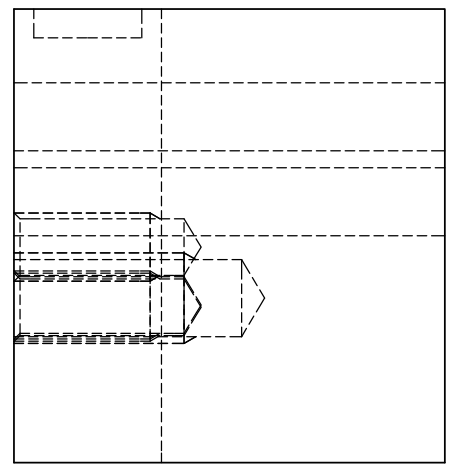
| REVISIONS | | | | |
|-----------|----------|-------|-----|---------------------|
| DRWN | DATE | CHK'D | REV | DESCRIPTION |
| CR | 26APR16 | | A | PRELIMINARY RELEASE |
| CR | 1MAR2017 | | B | ADDED HOLES |



5X ϕ 6.0 D11 THRU ALL REAM DURING ASSEMBLY FOR INTERFERENCE FIT WITH 6MM DOWEL PIN

2X ϕ 6.8 ∇ 20.1
M8X1.25 - 6H ∇ 15.0

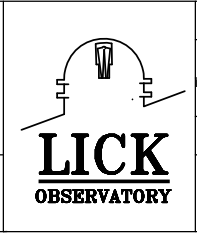
4X ϕ 5.0 ∇ 15.0
M6X1.0 - 6H ∇ 12.0
 \surd ϕ 6.1 X 90°, NEAR SIDE



NOTES

- MATERIAL: 440C STAINLESS STEEL, HARDENED TO ROCKWELL C 52 MINIMUM
- COAT WITH CHROMIUM NITRIDE OR TITANIUM NITRIDE AFTER ALL MACHINING AND HEAT TREATING

| | |
|---|--------|
| UNLESS OTHERWISE NOTED DIMENSIONS ARE IN MILLIMETERS & TOLERANCES ARE AS FOLLOWS: X.X: \pm 0.10 mm X.XX: \pm 0.01 mm ANGLES: \pm 0.5° FINISH: 3 MICRONS (μ m) BREAK ALL SHARP EDGES & CORNERS .25mm MAX | |
| MATERIAL | FINISH |
| SEE NOTE 1 | -- |



| | | | | | |
|---------------------------------------|-----------------|---|----------------------|----------------------|----------|
| DESIGNED C. RATLIFF | DATE 4/26/16 | PROJECT CODE K1D3FD | | DWG NO 872-LM2204 | REV A |
| CHECKED J. WARD | | TITLE INNER DRUM POSITIONING V-BLOCK | | | |
| ENGINEER C. RATLIFF | QUANTITY 9 | PROJECT CODE K1D3FD | DWG NO 872-LM2204 | REV A | |
| SW DOCUMENT FILE 872-LM2204.SLDPRT | | NEXT ASSY KDM2100 | | | |

A B C D

8 7 6 5 4 3 2 1