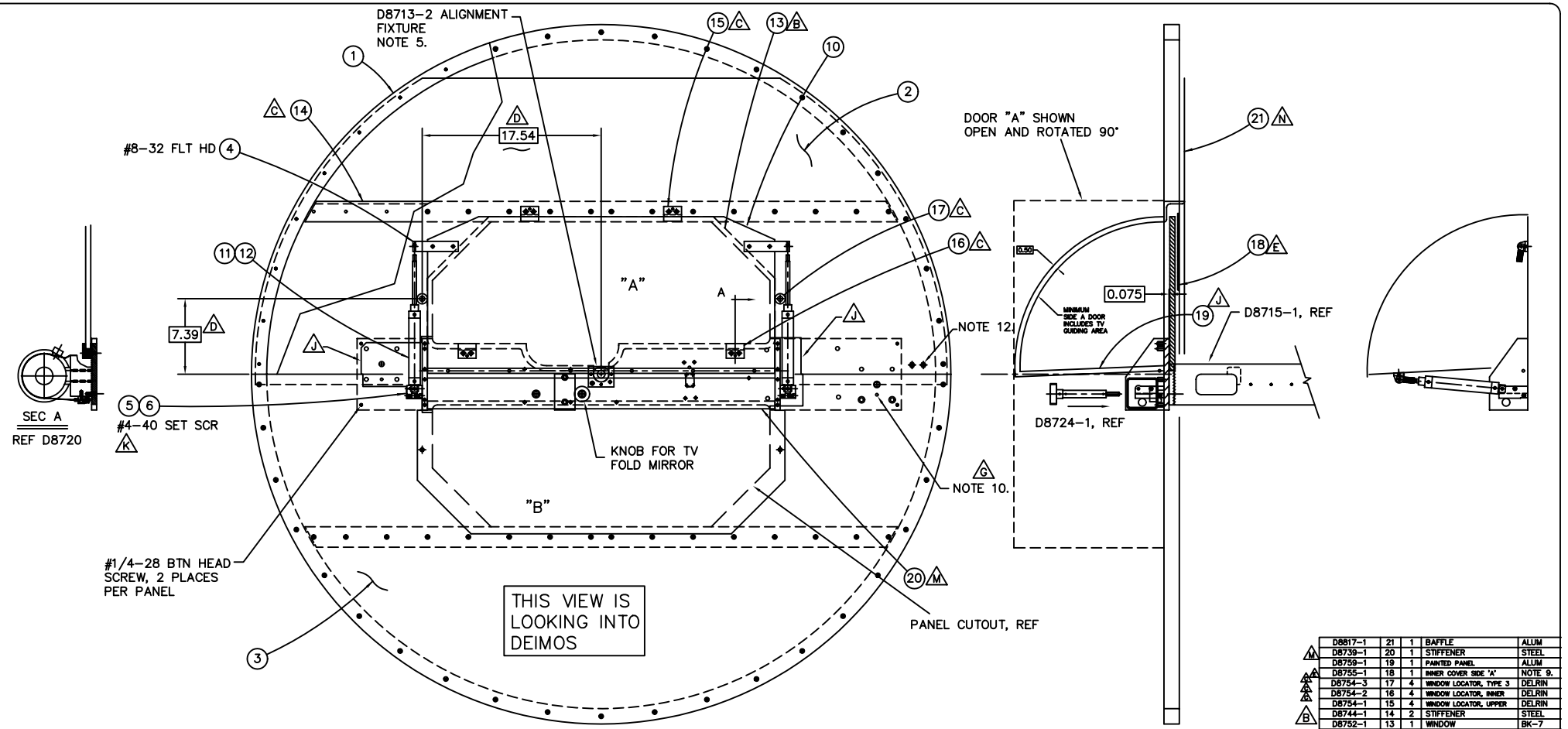

	D8817-1	21	1	BAFFLE	ALUM
M	D8739-1	20	1	STIFFENER	STEEL
	D8759-1	19	1	PAINTED PANEL	ALUM
	D8755-1	18	1	INNER COVER SIDE "A"	NOTE 9.
C	D8754-3	17	4	WINDOW LOCATOR, TYPE 3	DELRIN
C	D8754-2	16	4	WINDOW LOCATOR, INNER	DELRIN
C	D8754-1	15	4	WINDOW LOCATOR, UPPER	DELRIN
	D8744-1	14	2	STIFFENER	STEEL
B	D8752-1	13	1	WINDOW	BK-7
	D0934-3	12	2	CLEVIS	NOTE 8.
	D0934-1	11	2	AIR CYLINDER	NOTE 7.
	D8751-1	10	1	DOOR "A"	ASSY
	D8746-2	6	2	PIN	ST.STEEL
	D8746-1	5	2	CYLINDER ANCHOR	STEEL
	D8741-1	4	2	TAB	ALUM
	D8737-2	3	1	PANEL "B"	STEEL
	D8737-1	2	1	PANEL "A"	STEEL
	D8738-1	1	1	RING	NOTE 6.

-1 HATCH ASSEMBLY

NEXT ASSY: D0001-1

NOTES:
1. SEE ALSO D8745 FOR LAYOUT
J 2. INSIDE OF DOORS PAINTED WITH KRYLON ULTRA FLAT WHITE.
3. SEAL DOORS WITH PORON FOAM SHEETS (COMES WITH SELF-ADHESIVE BACK)
4. MANUAL LATCHES TO HOLD SHUT WITH LOSS OF AIR PRESSURE.
5. DOOR 'A' MUST CLEAR THIS ITEM.
6. VENDOR DRAWING: D8735-1
7. BIMBA. RELATED FITTINGS ON D0934 ALSO.

NOTES, CONTINUED:
8. BIMBA.
9. COVERS ON THE INSIDE FOR MAINTENANCE WORK, SHOWN AS A SKETCH ONLY.
10. INSPECTION HOLE, BOTH SIDES G
K 11. PANEL B HAS NO OPENERS.
12. SWAGELOK BULKHEAD FITTINGS, BRASS 0.25ø, NOT TO SCALE

G	???	j.o.	?	A	9 16 97	j.o.	UPDATE.
H	4 8 01	j.o.	BLACK PAINT AND TRIM PANELS	B	9 25 97	j.o.	ADD WINDOW CALLOUT.
J	4 23 01	j.o.	DOCUMENT PANELS A & B TRIMMING.	C	12 1 97	j.o.	ADD WINDOW ITSELF.
K	6 14 01	j.o.	ADD SECOND CYLINDER TO DOOR A	D	1 23 98	j.o.	WINDOW LOCATING SPOOLS ADDED.
M	10 19 01	j.o.	ADD STIFFENER	E	2 26 98	j.o.	INNER COVER, SIDE 'A' CALLED OUT.
N	12 5 01	j.o.	ADD INTERIOR BAFFLE	F	5 8 98	j.o.	ADD DOOR "A" OPEN AT 90°.

M CHANGED BY ECO #101901

0.00 4.00
INCHES

1/4

KECK/DEIMOS
FORWARD HATCH AND ENTRANCE WINDOW
j.o. 9 9 97
D8740.N