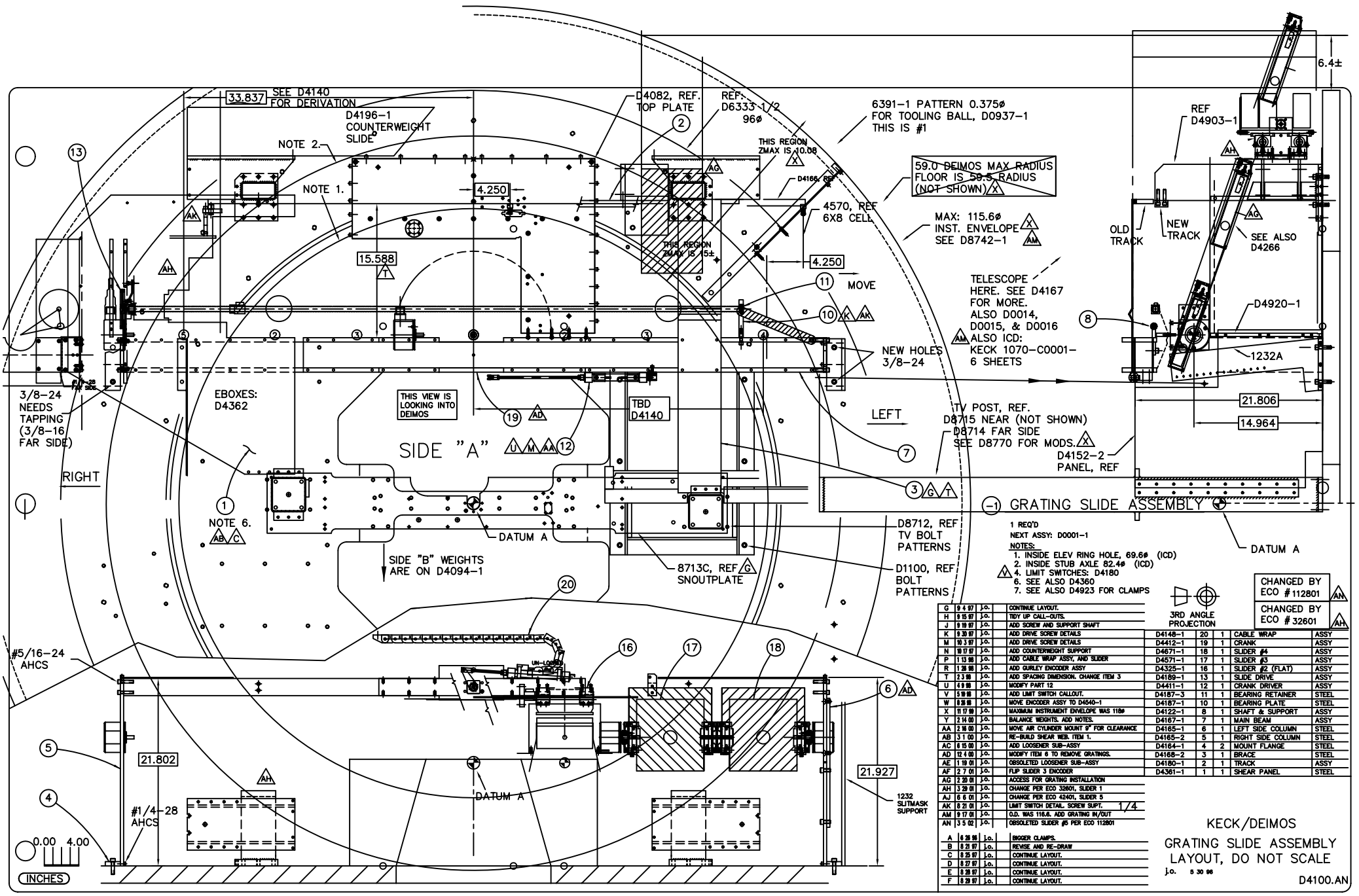


| | | | | | |
|---|---|---|---|---|---|
| G | 9 4 97 | j.o. | | CONTINUE LAYOUT. | |
| H | 9 15 97 | j.o. | | TIDY UP CALL-OUTS. | |
| J | 9 19 97 | j.o. | | ADD SCREW AND SUPPORT SHAFT | |
| K | 9 30 97 | j.o. | | ADD DRIVE SCREW DETAILS | |
| M | 10 3 97 | j.o. | | ADD DRIVE SCREW DETAILS | |
| N | 10 17 97 | j.o. | | ADD COUNTERWEIGHT SUPPORT | |
| P | 1 13 98 | j.o. | | ADD CABLE WRAP ASSY, AND SLIDER | |
| R | 1 26 98 | j.o. | | ADD GURLEY ENCODER ASSY | |
| T | 2 3 98 | j.o. | | ADD SPACING DIMENSION. CHANGE ITEM 3 | |
| U | 4 9 98 | j.o. | | MODIFY PART 12 | |
| V | 5 9 98 | j.o. | | ADD LIMIT SWITCH CALLOUT. | |
| W | 8 28 98 | j.o. | | MOVE ENCODER ASSY TO D4540-1 | |
| X | 11 17 98 | j.o. | | MAXIMUM INSTRUMENT ENVELOPE WAS 118ø | |
| Y | 2 14 00 | j.o. | | BALANCE WEIGHTS. ADD NOTES. | |
| AA | 2 16 00 | j.o. | | MOVE AIR CYLINDER MOUNT 9" FOR CLEARANCE | |
| AB | 3 1 00 | j.o. | | RE-BUILD SHEAR WEB. ITEM 1. | |
| AC | 6 15 00 | j.o. | | ADD LOOSENER SUB-ASSY | |
| AD | 12 4 00 | j.o. | | MODIFY ITEM 6 TO REMOVE GRATINGS. | |
| AE | 1 19 01 | j.o. | | OBSOLETED LOOSENER SUB-ASSY | |
| AF | 2 7 01 | j.o. | | FLIP SLIDER 3 ENCODER | |
| AG | 2 20 01 | j.o. | | ACCESS FOR GRATING INSTALLATION | |
| AH | 3 29 01 | j.o. | | CHANGE PER ECO 32601, SLIDER 1 | |
| AJ | 6 6 01 | j.o. | | CHANGE PER ECO 42401, SLIDER 5 | |
| AK | 6 21 01 | j.o. | | LIMIT SWITCH DETAIL. SCREW SUPT. | 1/4 |
| AM | 9 17 01 | j.o. | | O.D. WAS 116.6. ADD GRATING IN/OUT | |
| AN | 3 5 02 | j.o. | | OBSOLETED SLIDER #5 PER ECO 112801 | |

| | | | |
|---|---|---|---|
| A | 6 25 96 | j.o. | BIGGER CLAMPS. |
| B | 8 21 97 | j.o. | REVISE AND RE-DRAW |
| C | 8 25 97 | j.o. | CONTINUE LAYOUT. |
| D | 8 27 97 | j.o. | CONTINUE LAYOUT. |
| E | 8 28 97 | j.o. | CONTINUE LAYOUT. |
| F | 8 29 97 | j.o. | CONTINUE LAYOUT. |

3RD ANGLE PROJECTION

CHANGED BY ECO #112801 AN

CHANGED BY ECO #32601 AH

| | | | | |
|---|---|---|---|---|
| D4148-1 | 20 | 1 | CABLE WRAP | ASSY |
| D4412-1 | 19 | 1 | CRANK | ASSY |
| D4671-1 | 18 | 1 | SLIDER #4 | ASSY |
| D4671-1 | 17 | 1 | SLIDER #3 | ASSY |
| D4325-1 | 16 | 1 | SLIDER #2 (FLAT) | ASSY |
| D4189-1 | 13 | 1 | SLIDE DRIVE | ASSY |
| D4411-1 | 12 | 1 | CRANK DRIVER | ASSY |
| D4187-3 | 11 | 1 | BEARING RETAINER | STEEL |
| D4187-1 | 10 | 1 | BEARING PLATE | STEEL |
| D4122-1 | 8 | 1 | SHAFT & SUPPORT | ASSY |
| D4167-1 | 7 | 1 | MAIN BEAM | ASSY |
| D4165-1 | 6 | 1 | LEFT SIDE COLUMN | STEEL |
| D4165-2 | 5 | 1 | RIGHT SIDE COLUMN | STEEL |
| D4164-1 | 4 | 2 | MOUNT FLANGE | STEEL |
| D4168-2 | 3 | 1 | BRACE | STEEL |
| D4180-1 | 2 | 1 | TRACK | ASSY |
| D4361-1 | 1 | 1 | SHEAR PANEL | STEEL |

KECK/DEIMOS

GRATING SLIDE ASSEMBLY LAYOUT, DO NOT SCALE

j.o. 5 30 96

D4100.AN